



PORTABLE EARTHING AND SAFETY EQUIPMENT



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* "Earthing and short-circuiting devices" abbreviated to "E. and s.-c. devices"



REGISTER OF TYPE NUMBERS

Type No.:	Page:	Type No.:	Page:	Type No.:	Page:	Type No.:	Page:	Type No.:	Page:	Type No.:	Page:
111 094	40	504 166	37	510 186	68	511 197	65	512 157	29	515 074	48,49
111 095	40	504 167	37	510 187	68	511 198	65	512 158	29	515 075	44,45
111 096	40	504 168	37	510 188	68	511 199	65	512 159	29	515 076	44,45
502 016	42	504 169	37	510 194	63	511 200	65	512 160	29	515 077	44,45
502 019	42	504 170	37	510 195	63	511 201	65	512 161	29	515 079	48,49
502 020	42	504 171	37	510 196	63	511 202	65	512 162	29	515 086	44,45
502 021	42	505 040	15	510 197	63	511 203	65	512 163	29	515 090	40
502 022	42	505 041	15	510 198	63	511 204	65	512 164	29	515 091	40
502 026	42	505 042	15	510 199	63	511 205	65	512 165	29	515 093	48,49
502 026	42	505 043	15	510 205	63	511 206	65	512 166	29	515 094	48,49
502 046	42	505 044	15	510 206	63	511 207	65	512 167	29	515 095	48,49
502 050	51,53	505 045	15	510 207	63	511 208	65	512 168	29	515 096	48,49
502 055	39	505 046	15	510 208	63	511 209	65	512 169	29	515 100	48,49
502 056	39	505 047	15	510 209	63	511 210	65	512 170	29	515 101	44,46
502 059	53	507 003	46,47	510 210	63	511 211	65	512 171	29	515 105	55
502 064	18	507 004	46,47	510 216	63	511 212	65	512 172	29	515 106	44,45
502 065	18	507 005	46,47	510 217	63	511 213	65	512 173	29	515 107	44,45
502 067	18	507 006	46,47	510 218	63	511 214	65	512 174	29	515 115	48,49
504 044	38	507 007	50	510 219	63	511 215	65	512 175	29	515 116	48,49
504 045	38	507 009	50	510 220	63	511 216	65	512 176	29	515 122	41
504 046	38	507 010	46,47	510 221	63	511 217	65	512 177	29	515 123	48,49
504 047	38	507 032	22	510 227	70	511 218	65	512 178	29	515 128	41
504 048	38	507 033	22	510 228	70	511 219	65	512 179	29	515 129	41
504 049	38	507 037	50	510 229	70	511 220	65	512 181	30	515 130	52
504 050	38	507 040	46,47	510 238	63	511 221	65	512 181 09	30	515 132	40
504 063	51,53	507 040	49	510 239	63	511 222	65	512 187	29	515 133	40
504 068	51,53	507 042	43	510 240	63	511 223	65	512 188	29	515 134	45
504 074	32	507 042	46,47	510 241	63	511 224	66	512 189	29	515 136	44,45
504 085	38	507 043	43	510 242	63	511 225	66	512 190	29	515 138	48,49
504 086	38	507 043	46,47	510 243	63	511 226	66	512 197	52	515 148	41
504 087	38	507 050	46,47	510 244	63	511 227	66	512 210	21	515 149	41
504 088	38	507 056	43	510 245	63	511 228	66	512 212	21	515 228	19
504 089	38	507 057	43	510 246	63	511 229	66	512 227 06	39	517 006	20
504 090	38	507 058	46,47	510 250	69	512 034	51	512 228 03	39	517 022	20
504 097	35	507 077	50	510 251	69	512 036	51	512 252	56	517 035	23
504 098	35	507 086	52	510 252	69	512 042	51	512 253	56	517 036	24
504 099	35	507 099	46,47	510 264	70	512 055	51	512 257	17	517 041	23
504 100	35	508 004	36	510 265	70	512 056	51	512 258	18	517 042	23
504 101	35	508 024	16	510 266	70	512 074	16	512 260	30	517 043	23
504 102	35	508 051	16	510 267	70	512 087	28	512 260 10	30	517 044	20
504 103	35	508 052	16	510 268	70	512 088	28	514 007	71	597 005	43
504 104	35	508 057	43	510 269	70	512 089	28	514 008	71	597 015	43
504 105	35	508 058	43	510 288	69	512 090	28	515 007	48,49	597 063	19
504 106	35	508 059	43	510 289	69	512 091	28	515 008	48,49	597 064	19
504 107	35	508 060	43	510 290	69	512 092	28	515 012	48,49	597 065	19
504 108	35	508 064	31	511 130	51	512 093	28	515 013	48,49	597 066	19
504 109	35	508 065	31	511 136 D	33	512 094	28	515 014	44,45	587 166	43
504 110	35	508 075	31	511 140	64	512 095	28	515 015	44,45	597 330	30
504 111	35	508 076	31	511 141	64	512 096	28	515 020	44,45	598 239	52
504 112	35	508 079	31	511 142	64	512 097	28	515 021	48,49	598 335	40
504 113	35	508 093	57	511 143	64	512 103	22	515 022	48,49	598 389	52
504 114	35	508 094	57	511 144	64	512 104	22	515 031	40	598 457 02	39
504 115	35	508 117	21	511 145	64	512 105	22	515 032	44,45	598 917	53
504 116	35	508 119	21	511 146	64	512 106	22	515 033	44,45	598 955	43
504 117	35	508 120	21	511 147	64	512 107	22	515 034	48,49	610 023	54
504 118	35	508 121	57	511 148	64	512 108	22	515 044	41	615 009	34
504 119	35	508 130	16	511 149	64	512 111	28	515 047	40	615 014	34
504 120	35	508 131	51,53	511 150	64	512 112	28	515 054	44,45	615 053	19
504 121	27	508 141	17	511 151	64	512 113	28	515 055	44,45	615 057	34
504 122	27	508 142	17	511 152	64	512 114	28	515 056	48,49	615 058	34
504 123	27	508 143	17	511 153	64	512 115	28	515 061	40	615 059	19
504 124	30	508 144	19	511 154	64	512 116	28	515 062	40	615 060	19
504 126	52	508 145	18	511 155	64	512 117	28	515 063	40	616 015	27
504 153	51,53	508 147	19	511 156	64	512 118	28	515 064	40	616 016	27
504 158	37	508 148	19	511 157	64	512 119	28	515 065	40	620 157	19
504 159	37	508 149	19	511 158	64	512 120	28	515 066	40	622 006	59
504 160	37	509 048	58	511 159	64	512 148	26	515 067	44,45	698 698	54
504 161	37	509 049	58	511 160	64	512 149	26	515 068	44,45		
504 162	37	509 053	68	511 167	52	512 150	26	515 069	44,45		
504 163	37	510 183	68	511 188	51	512 151	26	515 071	48,49		
504 164	37	510 184	68	511 189	54	512 153	56	515 072	48,49		
504 165	37	510 185	68	511 196	65	512 156	29	515 073	48,49		



OUR PRODUCTS ARE DEVIDED INTO FOUR SEPARATE USER GROUPS:

UNDERGROUND CABLE CONNECTORS

- Cable branch terminals and cable branch ring connectors
- Cable connectors
- Connection terminals for flat and V-shaped conductors
- Transformer and switchgear connection terminals
- Tools and accessories

OVERHEAD LINE CONNECTORS

- Tap-off, termination and multi-purpose clamps
- Earth wire and earth strip clamps
- Surge arresters
- Tools and accessories

COMPRESSION CONNECTORS

- For cables and overhead lines:
- Compression cable lugs, compression links
- Compression connections for h.v. cables
- Compression tools and accessories

ELECTRICAL SAFETY EQUIPMENT

- Insulated tools, protection and safety equipment
- Current tapping devices
- High voltage live line testers, switching rods
- Fuse tongs
- Earthing and short-circuiting devices, earthing rods
- and lance earthing devices



General notes:

- All rights are reserved, especially those of photomechanical reproduction or reprints, of translations, microfilm, storage and processing in electronic systems, even in excerpts.
- This catalogue supersedes all previously published catalogue sheets on earthing and safety equipment which now become invalid.
- All information and illustrations refer to the publishing date of this brochure.
We reserve the right to modify designs in the course of technical developments.
- All weights and dimensions are approximate values.
- During our 70 year-long experience in the field of safety equipment numerous specific solutions have been manufactured, e.g. for type-tested switchgear, airports, electrical railways, etc., which are not contained in this brochure.
Ask for our capability in this respect !
- For quantity orders, special manufacture to customer's requirements can be considered (e.g. phase clamps with specific surface treatment).
- This catalogue contains among others complete earthing and short-circuiting devices.
Because of space limitation it is not always possible to give a detailed description of all parts.
For this reason all parts are summarized in a separate chapter.
From these elements devices and rods can be assembled according to your specific requirements.

DELIVERY CONDITIONS

For all orders the "General Conditions for the Supply of Products and Services of the Electrical and Electronics Industry" of the Zentralverband Elektrotechnik und Elektronikindustrie (ZVEI) e.V. valid at the time of supply are applied, unless otherwise expressly agreed.



This catalogue "**Portable Earthing and Safety Equipment**" was edited in the reversion time of the following VDE standards:

DIN VDE 0683: 1988 - 03

„Portable apparatus for earthing and short-circuiting“,
Part 1: Freely guided devices for earthing and short-circuiting
Part 2: Guided earth rods and short-circuiting devices

into the new european standards:

DIN EN 61230

VDE 0683 part 100: 1996 - 11

„Live working / Portable equipment for earthing or earthing and short circuiting“
IEC 1230: 1993, modified
German edition EN 61230: 1995

DIN EN 61219

VDE 0683 part 200: 1995 - 01

„Live working / Earthing or earthing and short-circuiting equipment using lances as a short circuiting device - Lance earthing“
IEC 1219: 1993
German edition EN 61219: 1993

Our products comply with the respective national standard **DIN VDE 0683** part 1 and part 2 / 03.88 and will be adjusted to the European Standard under consideration of the specified reversion deadline:

Material to **EN 61230 part 100** until 01 July 2001

Material to **EN 61219 part 200** until 01 October 1999.

The subject of this brochure is limited to *portable earthing and short-circuiting devices*.

For mobile *lance earthing devices with restricted guidance* please ask for our **prospectus No.423/1997T1**.

Stationary lance earthing devices with restricted guidance are dimensioned according to the specific switchgear design.

Please include the full data of the switchgear with your enquiry.



When working under the absence of voltage VDE 0105 part 100: 1997 - 10 requires the working place first of all to be clearly defined.

Next the requirement to obtain and maintain a voltage-free state have to be fulfilled under the observance of the

5 safety rules:

1. Switch off,
2. Ensure supply cannot be re-energized,
3. Verify the absence of voltage,
4. Apply earthing and short-circuiting device,
5. Apply cover or partition against neighbouring live sections.

Any deviation from these 5 rules must have a substantial cause.

When using earthing and short-circuiting devices the following must be observed:

- The devices must be thoroughly examined for perfect condition before use.
Damaged cable insulation or protruding bare wires will exclude further usage.
- The devices must only be used in switchgear where their short circuit rating is not exceeded.
The maximum s.c.current is given on the short circuit and earth leads and on each short circuit bar.
- Any devices which have been subjected to a full short circuit must not be re-used.
- Short-circuit devices, cables and bus bars are dimensioned to be short circuit proof. Earthing cables such as the mutual earth cable of a 3-phase earthing and short-circuiting device do not need to be short circuit proof in 3-phase balanced systems since they only divert residual currents.
In accordance with the information on page 37 and 38 the cross section of the earth cable may be smaller than the one of the main phase leads.
- Connections on earthing and short circuiting devices are either compressed or bolted.
Welding or soldering is no longer applied due to the possibility of hardening of the conductor wires.
- Uninsulated leads for 3-phase earthing and short circuiting devices must not be used, due to the danger of sintering if the leads are contacting parts of the switchgear in the case of a short circuit, due to electro dynamic forces.
Leads are insulated with PVC, which has been found is the best compromise for cost and durability. Leads with Hypalon insulation are more flexible at low temperatures but they tend to fracture when hitting parts of metal framework. Furthermore they do not allow visual inspection of the copper wires due to the colouring.
- The length of cable between two connections must not be less than 1.2 times the distance between the two connections. Excessively long short circuit cable will cause unnecessary movements and unadmissibly high voltages. The dynamic force generated in case of a short circuit is considerable and must be taken into account.
- When connecting short circuiting devices with cables in parallel the following conditions must be fulfilled:
 1. Cables must be of identical length,
 2. Identical lead type (cross-section, stranding, material)
 3. Identical connection parts and pieces,
 4. Any devices inserted must be close to each other, leads in parallel,
 5. Loading capacity per lead must be reduced to 75% in the case of uncertainty as to current sharing.



Current rating and determination of cross-section

(to DIN VDE 0683 part 1: 1988 - 03)

The current rating of the short circuit cables and bars depends on the material, the cross-section A, and the short circuit time T_k .

Earthing and short circuiting devices must have a current rating according to the data in the following diagrams.

Depending on the material, short circuiting bars must meet the current rating according to the diagrams in figs. 4 and 5.

The formulae for calculation of minimum cross-sections A in sqmm are including each a numerical value (4.1/5.07/5.54/8.62), the maximum initial short circuit alternating current I_k'' in kA and the short circuit time T_k in seconds.

The indicated rating allows for temperature reducing influences, and refers to lead end temperatures of 250°C or 400°C for devices for railway earthing.

In all calculation formulae the reference short circuit current is the initial short circuit alternating current I_k'' which equals the sustained short circuit current I_k resp. the disconnection alternating current I_a .

This complies with the most critical case, when the short circuit is most remote from the generator.

It is not permissible to reduce the minimum times T_k for the thermal rating of the leads or busbars stated in the tables as the dynamic effect of the instantaneous short circuit current must be considered. For this reason the curved shape in the diagrams for lower values is limited by horizontal lines.

The family of curves in the current load capacity diagrams is based on an initial short circuit alternating current I_k'' in case of a short circuit most remote from the generator ($\kappa = 1.8$).

The highest peak value of the instantaneous current I_s is calculated as follows:

$$I_s'' = \kappa \cdot \sqrt{2} \cdot I_k'' = 2,54 \cdot I_k''$$



TECHNICAL INFORMATION

Admissible current rating
to DIN VDE 0683: 1988-03

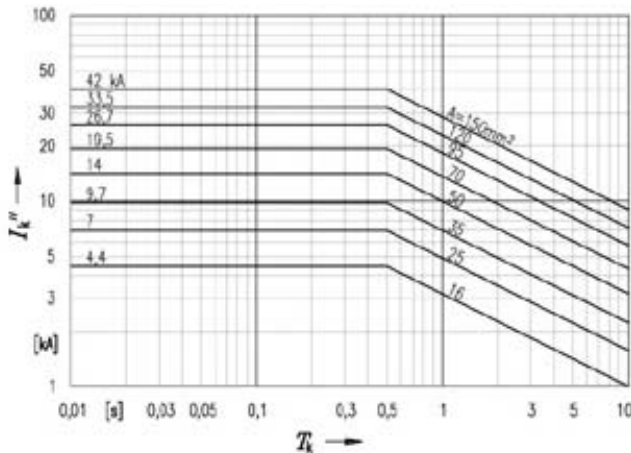


Fig. 1: Admissible current carrying capacity of short circuit cables made of Cu for use in installations with alternating and 3-phase current

Initial cable temperature: 20°C
Cable end temperature: 250°C

$$A = 5,07 \cdot I_k'' \cdot \sqrt{T_k}$$

for
 $T_k \geq 0,5 \text{ s}$

Explanation:

A : Cable cross section sqmm

I_{k''} : Max.init.short circ.altern. current in kA
(to **DIN VDE 0102 part 1**)

T_k : Short circuit time in seconds.

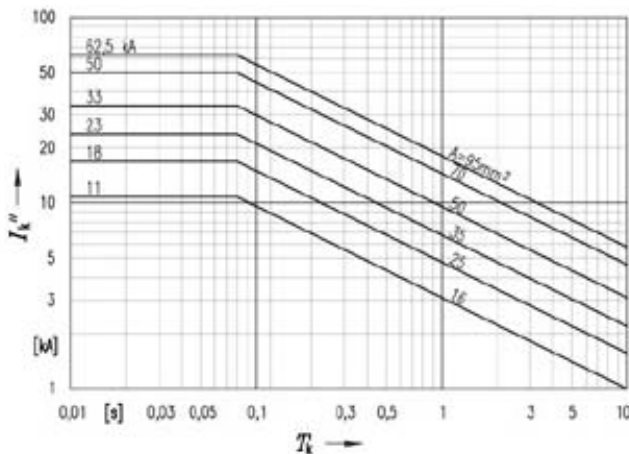


Fig. 2: Admissible current carrying capacity of short circuit cables made of Cu for use in d.c.installations

Initial cable temperature: 20°C
Cable end temperature: 250°C

$$A = 5,07 \cdot I_k'' \cdot \sqrt{T_k}$$

for
 $T_k \geq 0,08 \text{ s}$

Explanation:

A : Cable cross section sqmm

I_{k''} : Max.short circuit current in d.c.installations in kA

T_k : Short circuit time in seconds.

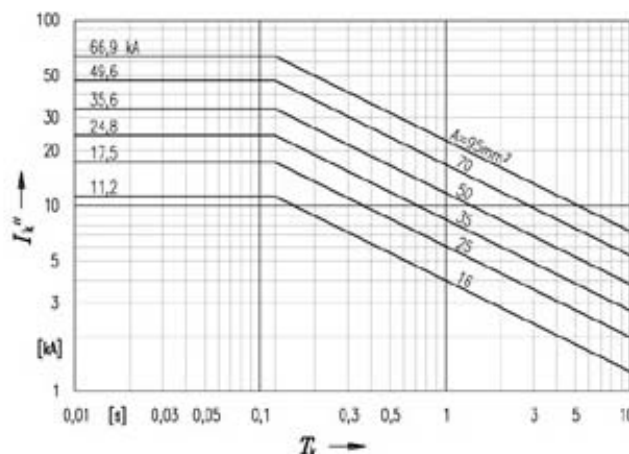


Fig. 3: Admissible current carrying capacity of short circuit cables made of Cu for use on overhead contact wires on electric railways

Initial cable temperature: 20°C
Cable end temperature: 400°C

$$A = 4,1 \cdot I_k'' \cdot \sqrt{T_k}$$

for
 $T_k \geq 0,12 \text{ s}$

Explanation:

A : Cable cross section in sqmm

I_{k''} : Max. initial short circuit a.c. current in kA
(to **DIN VDE 0102 part 1**)

T_k : Short circuit time in seconds.



TECHNICAL INFORMATION

Admissible current rating
to DIN VDE 0683: 1988-03

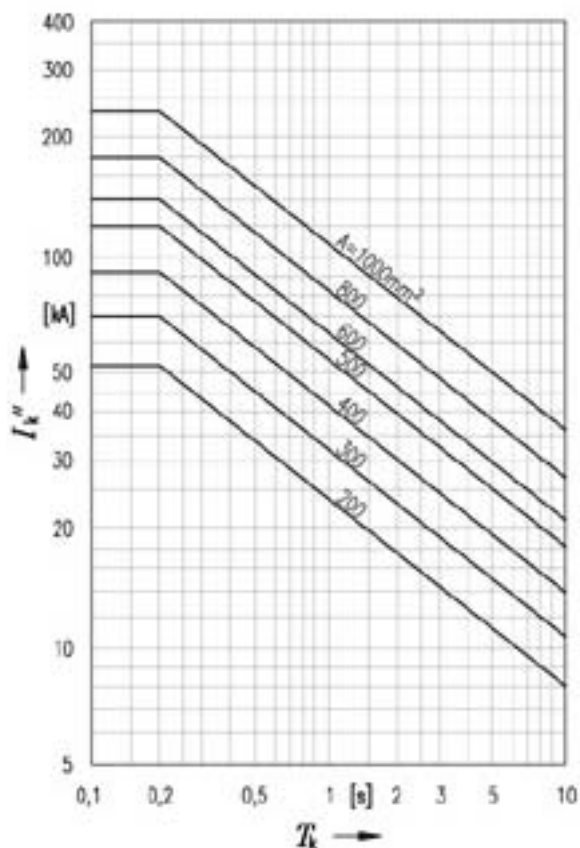


Fig. 4: Admissible current carrying capacity of short circuit bars made of pure aluminium E-Al F10

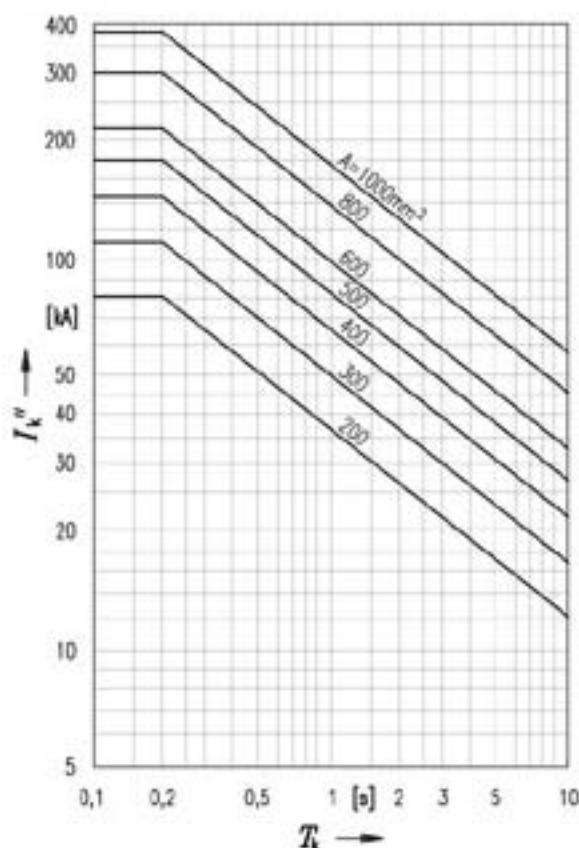


Fig. 5: Admissible current carrying capacity of short circuit bars made of electrolytic copper E-Cu 57 F20

Pure Aluminium E-Al F10

Initial temperature: 20°C
End temperature: 250°C

$$A = 8,62 \cdot I_k'' \cdot \sqrt{T_k}$$

for

$$T_k \geq 0,2 \text{ s}$$

Cross section of copper cable sqmm	Rated current (A) and rated time to EN 61230 VDE 0683, part 100			
	3s	2s	1s	0.5s
16	1850	2200	3200	4500
25	2800	3500	4900	7000
35	4000	4900	6900	10000
50	5700	7000	9900	14000
70	8000	9800	13800	19500
95	10800	13200	18700	26500
120	13700	16700	23700	33500
150	17000	20900	29600	42000

Electrolytic Copper E-Cu 57 F20

Initial temperature: 20°C
End temperature: 250°C

$$A = 5,54 \cdot I_k'' \cdot \sqrt{T_k}$$

Explanation:

A : Cable cross section in sqmm
 I_k'' : Max. initial short circuit a.c. current in
 (to DIN VDE 0102 part 1)
 T_k : Short circuit time in seconds.

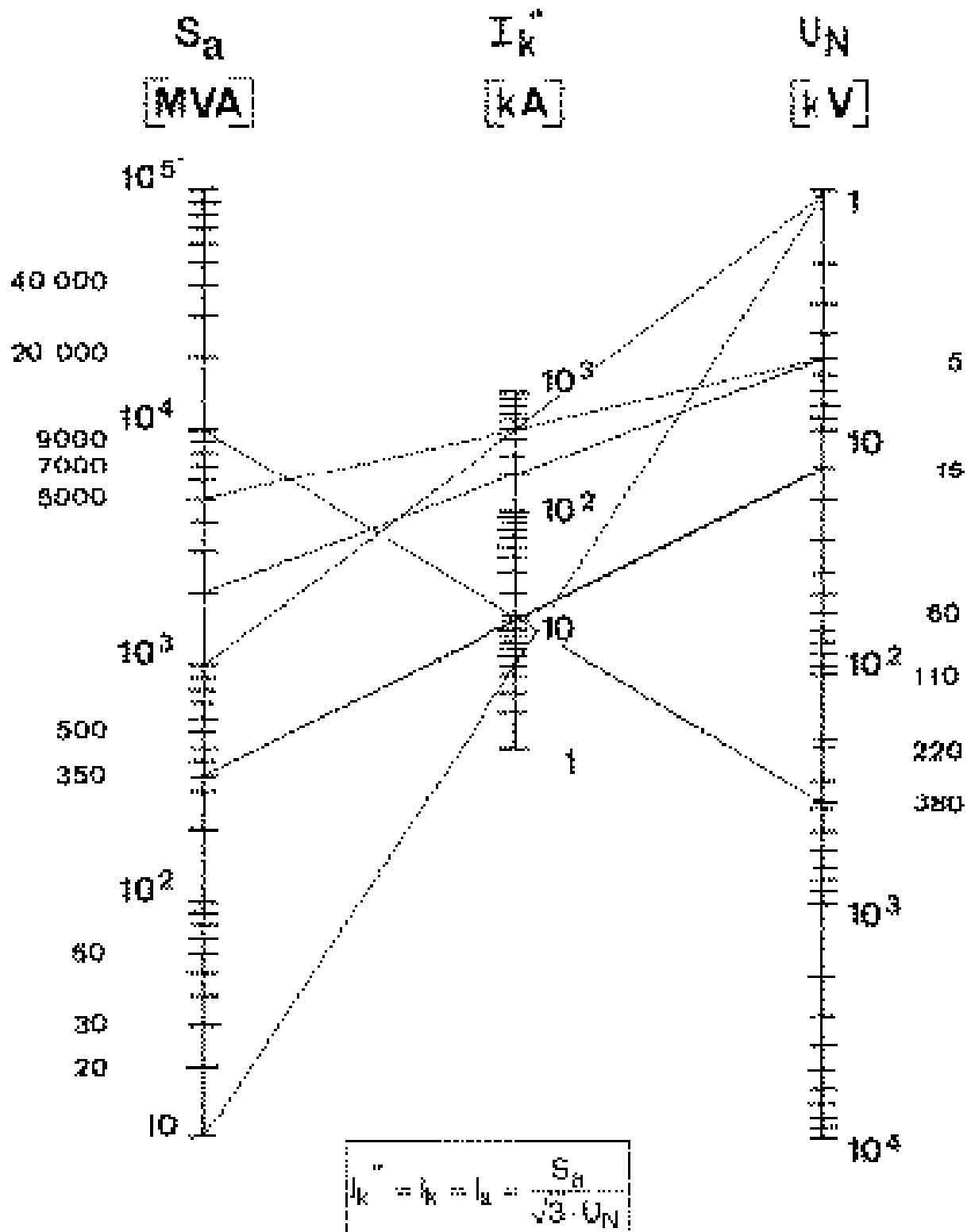


Fig. 6: Determination table short circuit current I_k'' of the mains breaking capacity S_a



Rated current I_r and rated time t_r

Each part of an earthing and short circuiting device which has to withstand a short circuit current is marked with the respective values I_r and t_r . These values state the highest effective value of the current and the highest Joule-integral ($I_r^2 \cdot t_r$)

The rated current I_r corresponds to the current I_k in case of short circuits remote from the generator under observance of the d.c. aperiodic component ($n = 2.5$).

With total break times of $\geq 1s$ I_k is approx. equal to I_r whilst with very low break times, e.g. 0.1 s, the additional heating of the earthing and short circuiting device by the d.c. component contained in I_k has to be considered.

The rated times are standardized with 3s, 2s, 1s, 0.5s, 0.25s and 0.1s. *)

The rated current is stated as effective value in kA for one of these standardized times (p.e.: 14 kA/0.5s).

Earthing and short circuiting devices must be loaded neither with higher currents than the rated current I_r nor with higher Joule-integrals than $I_r^2 \cdot t_r$.

The conversion of the electrical values must only be executed equivalent to the Joule rating at higher total break times.

European standard EN 61230 abandons the determination of temperature limits as per the cable end temperatures of 250°C or 400°C stated in the former DIN VDE 0683 part 1.

Consequently, short circuit cables can be exposed to higher loads resulting from an increased Joule-integral $I^2 \cdot t$. Short circuit tests have confirmed this only within certain limits. An earthing and short circuiting device with a cable cross section of 70 sqmm according to its max. current carrying capacity to the old standard DIN VDE 0683 part 1, also in future will not be manufactured with a cross section of 50 sqmm.

*) Conversion table on page 11

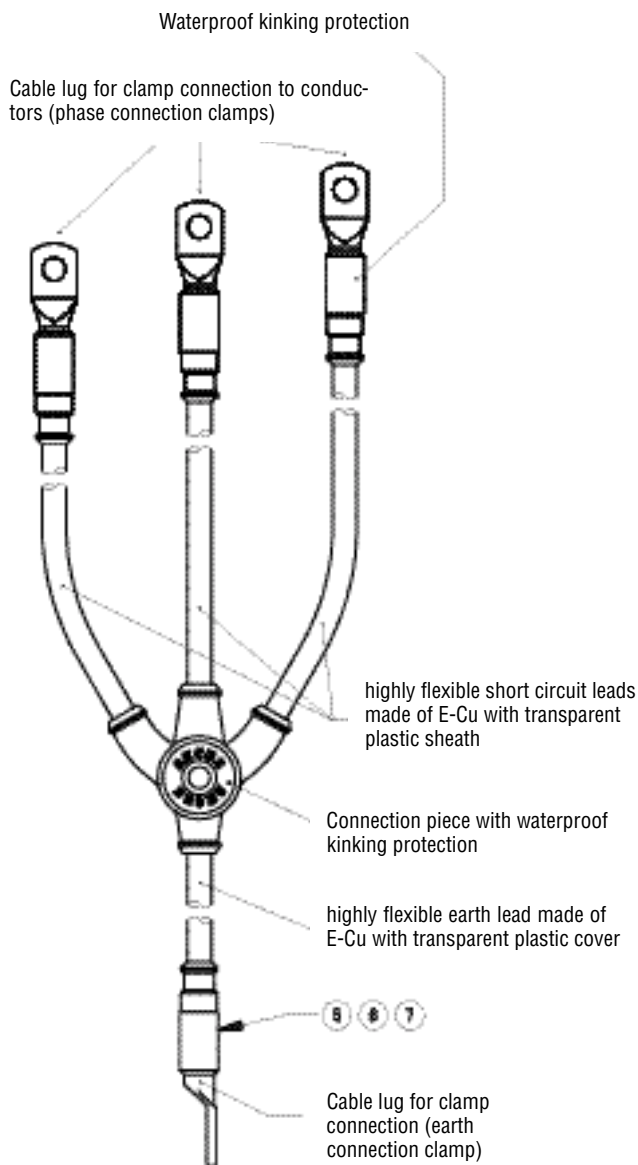


Fig. 1

Construction

All earthing and short circuiting devices are assembled from highly flexible copper leads with a transparent plastic insulation.

Connection pieces are compressed and additionally bolted.

Joints from the connection piece or cable lug to the cable insulation are enclosed by a stabilized tenacious elastic and transparent sleeve.

This mechanical kinking protection guarantees reliable sealing against moisture ingress.

Transparent insulation of the copper cables allows permanent visual inspection. Any damaged strands are recognized immediately.

In order to protect the cable lugs against torsion and to reduce the dynamic forces in case of a short circuit, each cable lug sleeve is equipped with a shear pin.

Finally the light-weight construction of the connection piece (reduction of the accelerated mass during a short circuit) together with the soft kinking protection offers an improved protection for persons and installation.

All leads are processed under observation of the required pulling strength values to DIN EN 61230 part 100: 1996-11.

The devices are rated for a temperature range of -25°C up to +70°C. This corresponds to the usual usage to DIN EN 61230 part 100 as well as the category W.

Cable flexibility is slightly reduced at low temperatures.

Marking of the cables

according to **DIN VDE 0683 part 1: 1988 -03:**

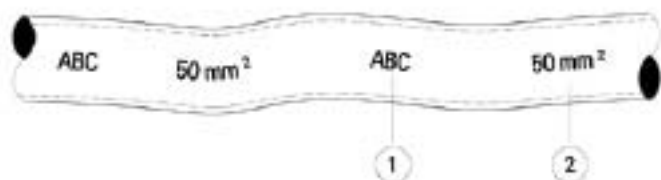


Fig.1

according to **DIN EN 61230 part 100: 1996-11:**

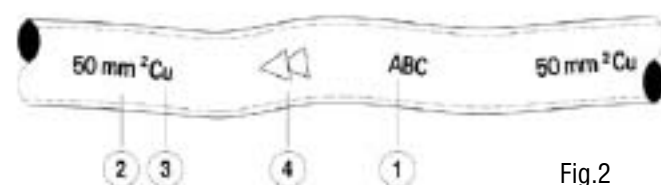


Fig.2

Marking of the earthing and short circuiting device

- ① Name and code of the cable manufacturer
- ②¹⁾ Cross section in sqmm
- ③¹⁾ Conductor material
- ④¹⁾ Double triangle
- ⑤ Name or trademark of the manufacturer of the device (see page 14, Fig. 1)
- ⑥ Year of production of the device (see page 14, Fig. 1)
- ⑦ Type of device (see page 14, Fig. 1)

¹⁾ to **DIN EN 61230 part 100: 1996-11** printing at intervals of approx. 1 m

Copper leads to EN 61230 used in the assembly of earthing and short circuiting devices

Type no. ¹⁾	Cross section [sqmm]	Cond.resist. [Ω/km]	Strands	Cable diameter [mm]	Insulation thickness [mm]	Outer diameter [mm]
505 040	16	1,160	525	5,7 ± 0,2	1,3	8,4 ± 0,2
505 041	25	0,758	800	7,1 ± 0,2	1,3	9,8 ± 0,2
505 042	35	0,536	1120	8,6 ± 0,2	1,4	11,4 ± 0,3
505 043	50	0,379	1615	10,1 ± 0,3	1,8	13,8 ± 0,3
505 044	70	0,268	2250	12,2 ± 0,3	1,8	15,8 ± 0,4
505 045	95	0,198	3085	14,2 ± 0,3	2,0	18,2 ± 0,4
505 046	120	0,155	3820	16,0 ± 0,4	2,0	20,1 ± 0,5
505 047	150	0,125	4800	18,0 ± 0,4	2,0	22,0 ± 0,5

¹⁾ Please state required length, when sending cables for repair.



EARTHING AND SHORT CIRCUITING DEVICES

for distribution boards
with DIN-type fuse holders size 00 up to 0-3

Notes on application:

The plug-in blades are fitted with leashes for connection to DIN fuse grips or in covers for DIN-fuse holders and sockets. The metal contact of the blade must only be short circuited with disconnected spring contacts of fuse holders which have been tested for the absence of voltage.

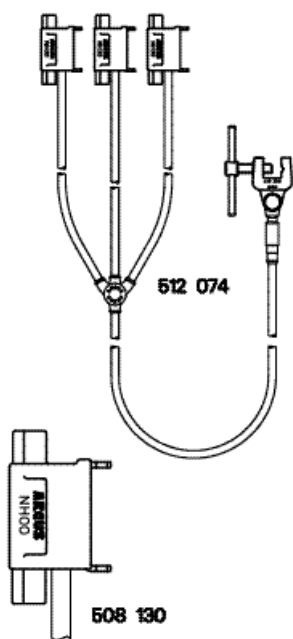


Fig. 1

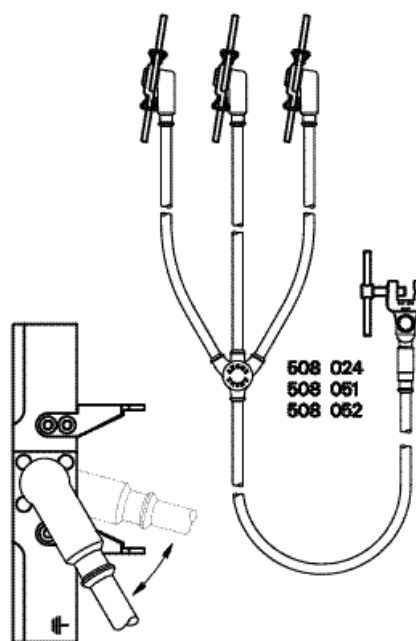


Fig. 2

Construction features:

Plug-in blade type 508 130 (red polyamide) with fixed cable connection.

Plug-in blade with fixed swivel cable connection, one half made of plastic material.

Short circuiting parts made of copper alloy tin -plated,
T-shaped parts for handle made of galvanized steel,
short circuiting cables graded to their lengths of 320, 520 and 720 mm,
earth cable 1200 mm long,
cables made of highly flexible copper cable with transparent insulation,
connection piece compressed, bolted and equipped with a moulded,
transparent and waterproof protection cover,
with earth connection clamp type 502 016 or as required *).

Type no.	fuse holder size HRC	Cable cross sect. sqmm	Ir / tr kA/s	Weight each appr. kgs
512 074	00	16	4.5 / 0.5	1.1
508 024	0-3	25	7.0 / 0.5	2.2
508 051	0-3	35	10 / 0.5	2.5
508 052	0-3	50	14 / 0.5	3.0

*) see page 39,42



UNIVERSAL EARTHING AND SHORT CIRCUITING DEVICE

for distribution boards with DIN-type fuse holders size 00 up to 0-4a,
insulated systems and cable conductor ends

3-phase earthing and short circuiting device

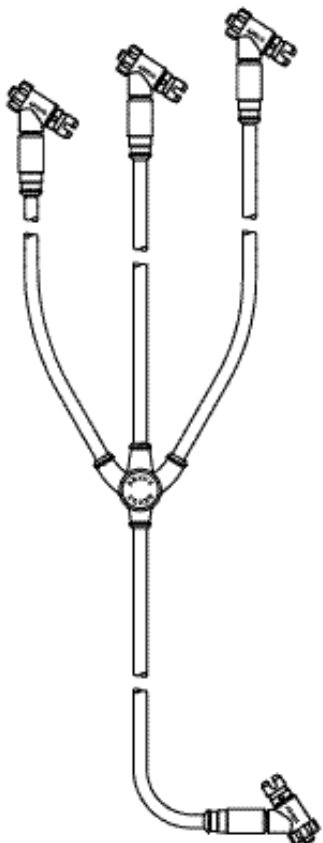


Fig. 1

Cables made of highly flexible copper leads, cross section 35 sqmm, with PVC-insulation.

Connection piece compressed, bolted and equipped with a moulded, transparent and waterproof protection cover.

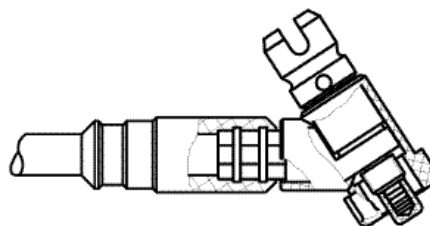
Fully insulated screw-in connection couplings to be fixed with the handle described on page 18.

Short circuiting cables supplied in lengths:
320 / 520 / 720 mm

Length of the earthing cable: 1000 mm.

Rated current and time (I_r / t_r): 10 kA / 0.5 s.

Type no. 512 257



Fully insulated connection coupling

Fig. 2

Plug-in blades for DIN-fuse holders to DIN 43620

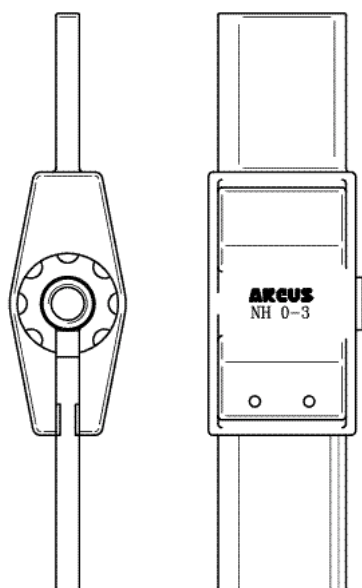


Fig. 3

Plug-in blades made of red plastic material, metal part with threaded hole for torsion-safe connection to fully-insulated connection coupling, fitted using the earthing handle (see page 18).

Sizes of plug-in blades for HRC holder	
Type no.	
508 141 ¹⁾	00
508 142	0-3
508 143	4a

¹⁾ Also suitable for earthing and short circuiting device for service boxes, type 512 258.

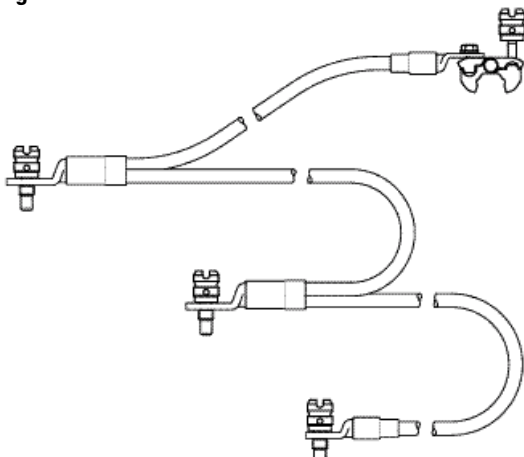


UNIVERSAL EARTHING AND SHORT CIRCUITING DEVICE

for distribution boards with DIN-type fuse holders size 00 up to 0-4a,
insulated systems and cable conductor ends

Earthing and short circuiting device for service boxes

Fig. 1



Type no.: 512 258

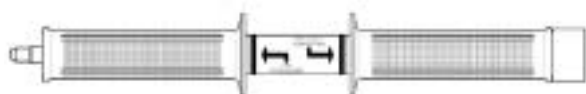
Cables made of highly flexible copper lead cross section 25 sqmm, with transparent PVC insulation.
Graded lengths of the cables 180 / 180 / 260 mm.
With partially insulated couplings for connection to plug-in blades
DIN 00 or threaded fuse-links E27 and E33 with earthing handle type 508 145.

The earth connection clamp type 502 067 is suitable for
flat conductors from 9 to 18 mm,
round conductors up to 18 mm diameter,
hexagon SW17 and SW19 (M10, M12).

Rated current and time (I_T / t_T): 7 kA / 0.5s.

Earthing handle

Fig. 2

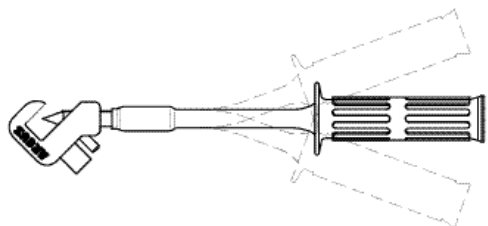


Type no.: 508 145

Earthing handle, one end is used to insert the plug-in blades and on the other end to fix the earthing and short circuiting devices types 512 257 and 512 258.

Earth connection clamp for e. and s.-c. device type 512 257

Fig. 3



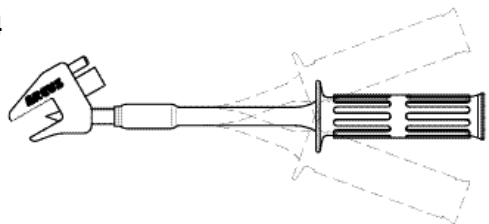
Type no.: 502 064

Insulated earth connection clamp with flexible handle for screwing onto flat bars (width 3-6 mm), to be clamped from below.

The flexible handle allows connections to be made when depth is limited.

Earth connection clamp for e. and s.-c. device type 512 257

Fig. 4



Type no.: 502 065

This earth connection clamp is similar to type 502 064. The clamping head is suitable for clamping onto PEN-bars (width 3-8mm) from the top side.

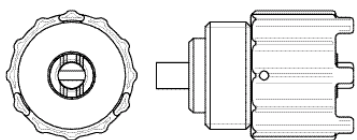


UNIVERSAL EARTHING AND SHORT CIRCUITING DEVICE

for distribution boards DIN and DIAZED fuse holders size 00 up to 0-4a,
insulated systems and cable conductor ends

Threaded fuse-links for "DIAZED" elements for e. and s.-c. devices types 512257 and 512 258 fitted
with earthing handle type 508 145

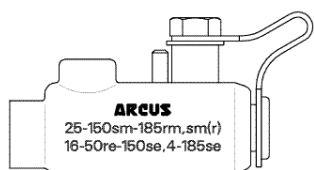
Fig. 1



Threaded fuse-link Type no.	Size	with	
		Pin earth	Ring earth
597 064	E27	X	
597 066	E27		X
597 063	E33	X	
597 065	E33		X

Cable end sleeve for e. and s.-c. device type 512 257
with earthing handle 508 145

Fig. 2

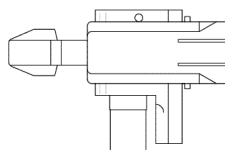


Type no.: 508 147

insulated, suitable for cable cores
25-150 sect. stranded, -185 rd. str., sect.str.(rounded)
16-50 rd.sol. - 150 sect.sol., 4x185 sect.sol.
Application e.g. to earth disconnected cable loops.
Suitable T-box wrench SW6 (not shown).

Connection element for KKV for e. and s.-c. device type 512 257
with earthing handle type 508 145

Fig. 3

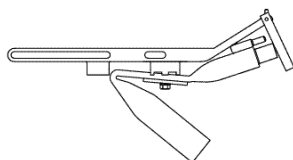


Type no.: 508 144

Connection piece for plug-type cable distribution
systems Jean Müller or equivalent.

Earth insert for e. and s.-c. device type 512 257 and
earthing handle 508 145

Fig. 4

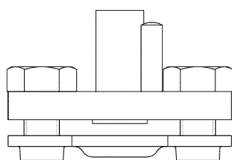


Type no.: 508 148 (400 A), 508 149 (630 A)

Earth inserts for connecting blocks brand Driescher,
system 403 for 400 A and 630 A with threaded connec-
tion for fully insulated couplings.

Earth connector with connection leash for additional stationar y
installation in cable distribution boxes

Fig. 5



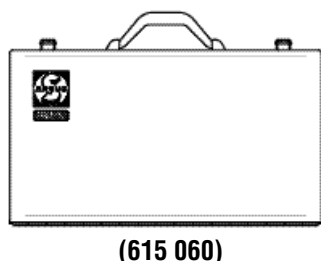
Type no.: 515 228

Earth connector tin plated, distorsion-safe, on galvani-
zed steel connection grip with 2 mounting bolts M10.

Other connectors available on request!

Carrying & storage case

Fig. 6



Manufactured from steel plate, tough red varnish, with
separations for earthing handle, e.and s.-c.device, plug-in
blades, etc.

Type no.	Dimensions		
	W	H	D
615 053	440	330	130
615 059	390	245	110
615 060	450	250	190



Current Tapping Clamps

for distributions with DIN fuse holder

Current tapping blades for DIN fuse holders size 00 to DIN 43 620



Fig. 1

Plug-in blade type 508 130 (page 16) is equipped with rubber-sheathed cable (length appr. 200 mm, cross-section = 16 sqmm). The fully insulated and protected housing accepts threaded fuses up to 63 A max.

Conductor connection with separated clamping of the insulation, cross-section 10-25 sqmm, 4 x 35 sqmm, one-polar.

Weight: appr. 0.2 kgs

Type no.: 517 022

Plug-in cartridge for DIN fuse holders size 0-3 to DIN 43 620

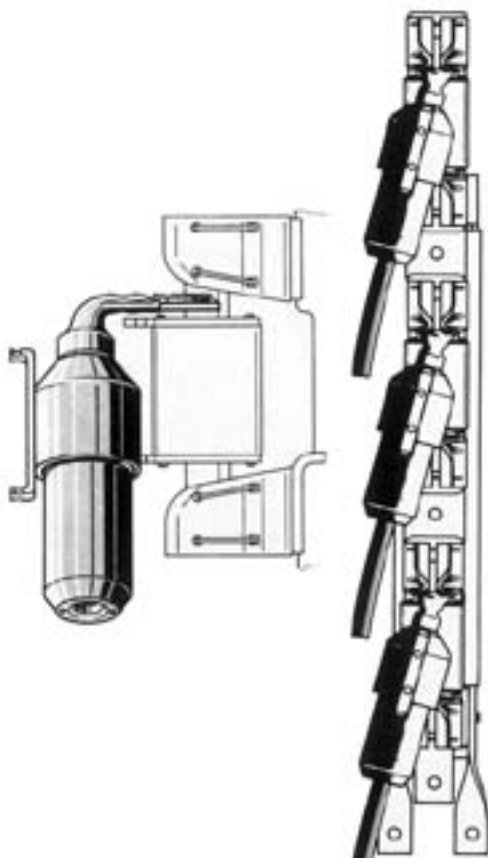


Fig. 2

The plug-in cartridge consists of a fully insulated housing for a threaded fuse up to max. 63 A and an angular expanding contact with external spring. The cartridge is inserted to an operating DIN fuse by means of a commercially available DIN handle.

Conductor connection with separate clamping of the insulation, cross-section 10-25 sqmm, 4 x 35 sqmm, single pole.

Weight: appr. 0.3 kgs

Type no.: 517 006

517 044 for DIN connection blocks



Short Circuiting Devices

with rods and spring-type clamps
for low voltage overhead lines

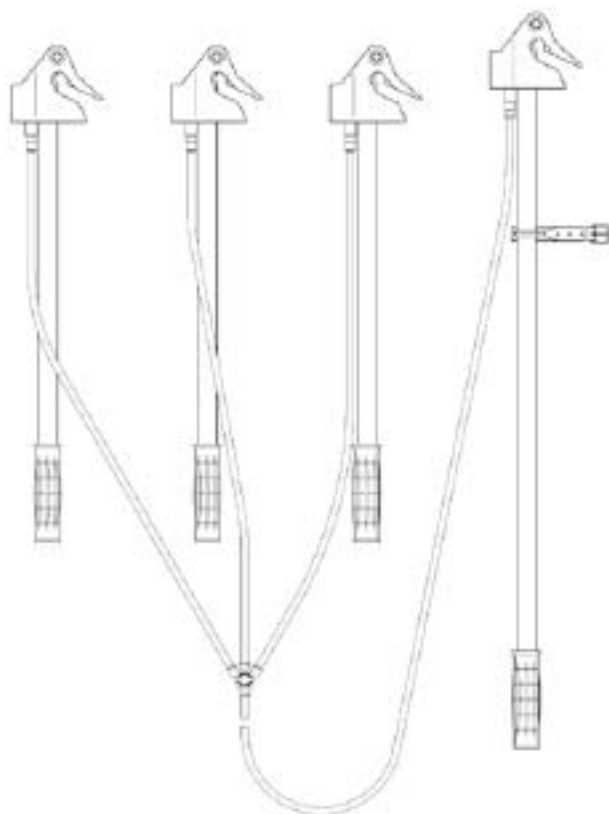


Fig. 1: 512 210

Application:

Urban networks with neutral conductor at top or bottom.

Suitable for Aluminium or Copper conductors,
3-14 mm dia.,
(6 sq.mm round solid to 120 sq.mm round stranded).

Rated current and time (I_r / t_r):
4.5 kA / 0.5 s.

Construction features:

Contact parts are totally insulated.

Permanent and firm contact provided by the spring mechanism.

Operating rods and covers made of impact-resistant plastic material.

Short circuiting rod type 508 117, length 600 mm
Short circuiting rod type 508 119, length 900 mm

Short circuiting rod with LED glow lamp type 508 120 upon request.

Short circuiting and earthing cables made of highly flexible copper lead 16 sqmm, with waterproof and transparent cover, length 600 mm.

Connection piece and kinking protection made of transparent and waterproof plastic material.

Type no.	Connection rod per device appr. kgs	Weight
512 210	3 x 508 117 1 x 508 119	2.7
512 212	4 x 508 117	2.5



Short Circuiting Devices

with rods and spring-type clamps
for low voltage overhead lines

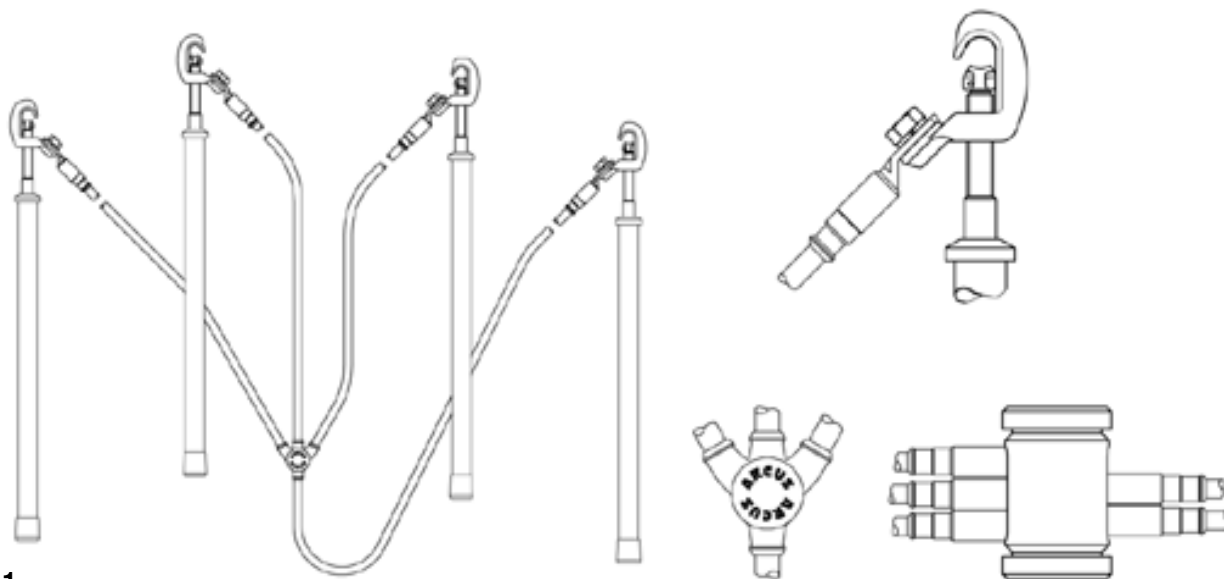


Fig. 1

Application:

Urban networks with neutral conductor at top or bottom.

Suitable for Aluminium or Copper conductors, 3-14 mm dia. (6 sq.mm round solid to 120 sq.mm round stranded).

Earthing and short circuiting cables 25 sqmm *)length 600 mm, made of copper, highly flexible and with a transparent cover.

Rated current and time (I_r / t_r): 7 kA / 0.5 s.

Construction features:

Connection rods with screw-type clamps made of tin-plated heavy duty copper alloy, type 507 050.

Clamping surfaces with transverse and longitudinal grooves for removal of foreign and oxide layers on the conductor.

Connection rods made of impact-proof PVC.

Devices 512 103 - 512 105 are equipped with connection rods type 507 032 (length 500 mm).

For urban networks with neutral conductor on the top side a connection rod type 507 033 with a length of 900 mm is available.

Type no.	No.of conn.rods	Length of conn.rods	Weight per device appr. kgs
512 103	4	4 x 500	3.2
512 104	5	5 x 500	4.0
512 105	6	6 x 500	4.7
512 106	4	1 x 900 + 3 x 500	3.4
512 107	5	1 x 900 + 4 x 500	4.2
512 108	6	1 x 900 + 5 x 500	4.9

*) Upon request also available with short circuiting cables 16, 35, 50 and 70 sqmm



CURRENT TAPPING RODS

for various connections
to low voltage overhead lines

Notes on application:

These rods can be installed on live lines to provide long-term power supply to building sites, etc.

The outgoing cables are to be attached to the pole so as to reduce vertical stress. For this purpose we recommend the use of the strain-relief bracket type 517 036 shown on page 24.

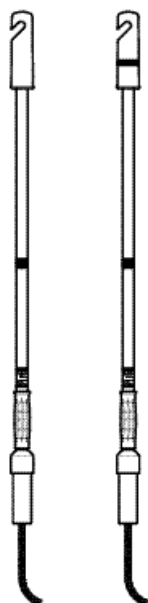


Fig. 1 517 035 517 043

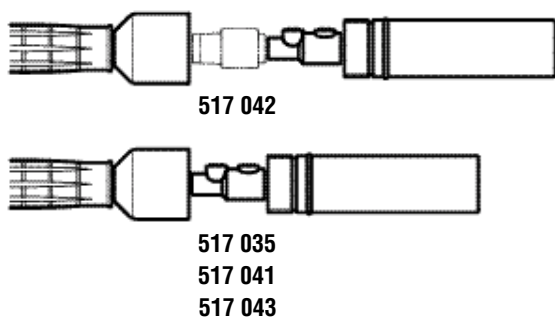


Fig. 2

Application:

Aluminium and copper conductors 5-15 mm diameter
(16 sq.mm round solid to 120 sq.mm round stranded).

Single phase current-tapping connections for rubber-sheathed cables H07RN-F (resp. AD7RN-F) to DIN VDE 0282 part 810 with cross-sections 10 to 25 sqmm, 4 x 35 sqmm.

Types 517 035, 517 043 and 517 041 for:
separately fused worksite distribution boards with max.
100 A and neutral conductor connections.

Type 517 042 for:
worksite distribution boards without fuse protection for
max. 63 kA threaded fuses.

Construction features:

Contact-proof construction with a 1 m long insulated
rod for safe attachment to lines.

Clamp made of tin-plated aluminium alloy.
Connection of the rubber-sheathed cables with separate
clamping of conductor and insulation.

Threaded fuse and cable conductor socket are situated
in a threaded housing to protection type IP54.

Type no.	for use to	colour marking	max. current (A)	for threaded fuses	Weight per rod in kgs
517 042	phase volt.	black	63	up to 63 A	1.2
517 035	phase volt.	black	100		
517 043	neutral	yellow/green	100		
517 041	neutral	blue	100		



STRAIN RELIEF SLEEVE

for various connections
to low voltage overhead lines

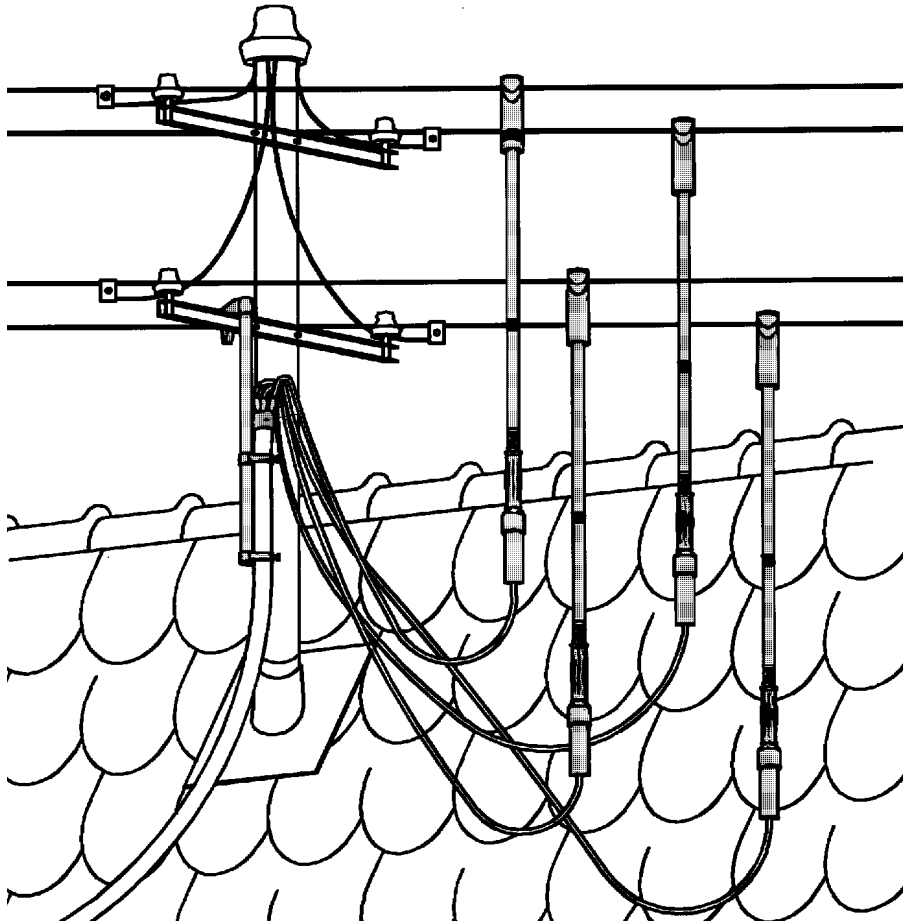


Fig. 1

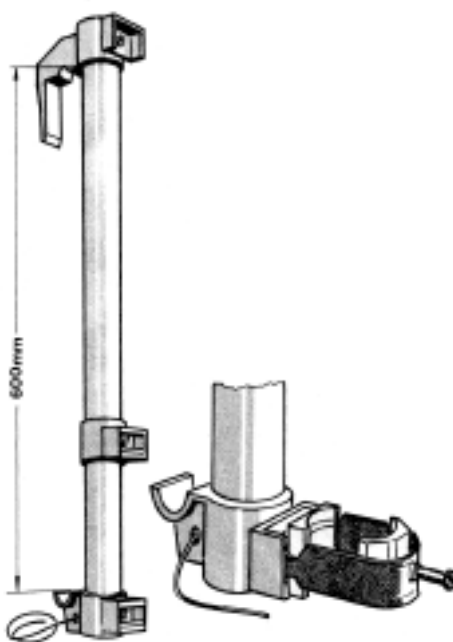


Fig. 2

Fully insulated construction made of plastic material resistant to ultraviolet light, equipped with 2 clamps made of galvanized steel for cables up to 42 mm.

The strain relief sleeve can be attached as illustrated or suspended from a hook.

Fixing can be reinforced at the mast with a nylon cord.

Tensile strength max. 1000 N

Weight appr. 0.75 kgs

Type no. 517 036



EARTHING AND SHORT CIRCUITING DEVICES WITH CABLES

Ordering information

Apart from the standard devices in the catalogue we supply devices for medium and high voltage installations made up to the customer's specification.

Components used in the device	Selection of parts assembly according to page	Data required	Example for order
Single phase e. and s.-c. devices mainly for high voltage installations			
	Page 43, 46, 47 Page 8-15 and 35 Page 39-43	Phase clamp no. ... Cable cross section Length ¹⁾ Earth clamps no. ...	L ₁₋₃ = 507 006 a = 70 sqmm d = 5000 mm E = 502 019
Three-phase e. and s.-c. devices with connection piece for indoor and outdoor medium voltage switchgear			
	Page 43, 46, 47 Page 8-15 Page 36-38 Page 8-15 page 39-43	Phase clamp no. ... Cable cross section Length ¹⁾ Connection piece no. Lead cross section Length ¹⁾ Earth clamp no. ...	L ₁₋₃ = 507 006 a,b,c = 70sqmm a,b,c = 800 mm V = 504 162 d = 70sqmm d = 2500 mm E = 502 019
Three-phase e. and s.-c. devices without connection piece mainly for indoor medium voltage switchgear			
	Page 43, 46, 47 Page 8-15 and 35 Page 8-15 and 35 Page 39-43	Phase clamp no. ... Cable cross section Length ¹⁾ Cable cross section Length ¹⁾ Earth clamp no. ...	L ₁₋₃ = 507 006 a,b = 120sqmm a,b = 650 mm d = 120sqmm d = 3000 mm E = 502 019

1) The length of the lead must be determined according to the information on page 9.

In the order please also state the rated current I_r (kA) and the rated time t_r (s).

Order example :

3 pieces of single phase e.and s.-c.device

L₁₋₃ = 507 006
a = 70 sqmm
d = 5000 mm
E = 515 044

1 piece of three-phase e.and s.-c. device
with connection piece

L₁₋₃ = 507 003
a,b,c = 70 sqmm
a,b,c = 800 mm
V = 504 162
d = 70 sqmm
d = 2500 mm
E = 502 019

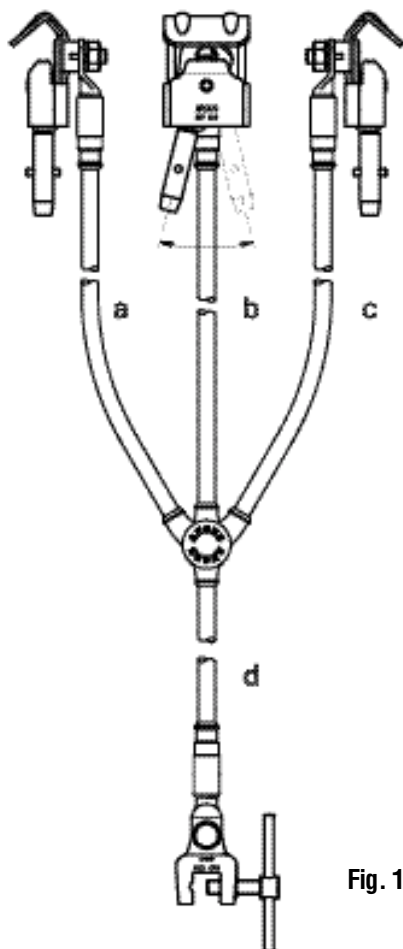
Apart from those devices assembled from single parts also the standard devices on pages 26,28,29 and 30 can be adapted to different requirements such as length of cable or clamps.



THREE-PHASE EARTHING AND SHORT-CIRCUITING DEVICES

with phase clamps

Application: Intended for outdoor medium voltage installations



This device is equipped with the well-proven phase clamps made of tin-plated copper alloy with large contact surfaces, type 507 003. The swivel bayonet spindle is a particular advantage when mounting the clamp from an angular position.

Clamping range: Line 16 - 240 sqmm
round 4.5 - 20 mm
flat up to 20 mm,

aluminium and copper conductors.

The connection pieces are compressed, bolted and moulded with a transparent and waterproof protection cover.

The earth connection is made by means of a strap-type earth clamp type 502 016 made of high-quality copper alloy with a hand screw of galvanized steel.

Fig. 1

Type no	Cable cross section [sqmm]	I _r /tr kA/s	Cable lengths [mm]		Weight per device kgs
			a,b,c	d	
512 148	25	7/0.5			6.5
512 149	35	10/0.5	2000	3000	7.6
512 150	50	14/0.5			8.8
512 151	70	19.5/0.5			12.2

For further details please see

Phase clamps: Page 46
Connection pieces: Page 37, 38
Earth clamps: Page 42
Earthing rods: Pages 63-66



Earth cable extensions for three-phase earthing and short-circuiting devices

(page 26)

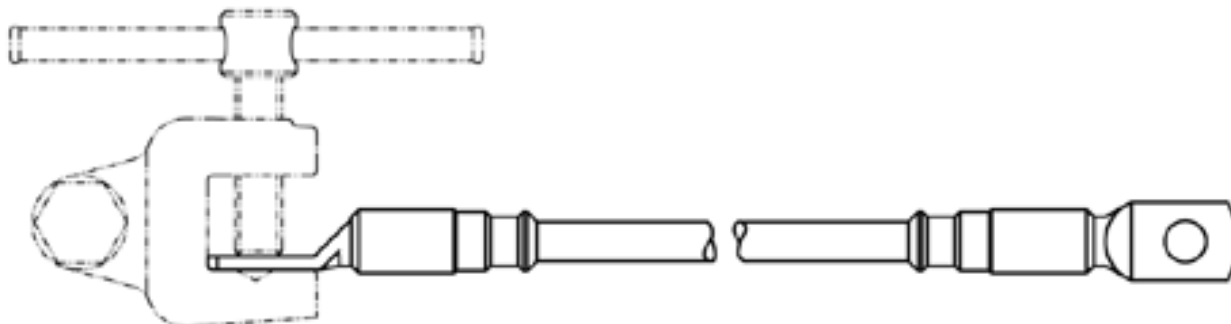


Fig. 1

Construction:

Highly flexible copper lead with transparent insulation cover, at the earth side with compression cable lug for thread M12, on the phase side with counter-sunk cable lug which allows secure fastening to the hand screw of the earth clamp. Length of earth cable 10 m.

Type no.	Cross sect.	Weight each appr. kgs
504 121	25	3.5
504 122	35	5.0
504 123	50	6.6

Earth spikes

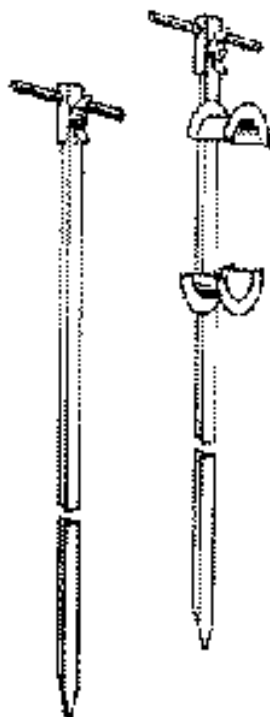


Fig. 2

Construction:

The spikes of T-iron have a solid driving head piece, cross-handle and wing screw M12 for connection to the earth cable.

All parts are hot-dip galvanized.

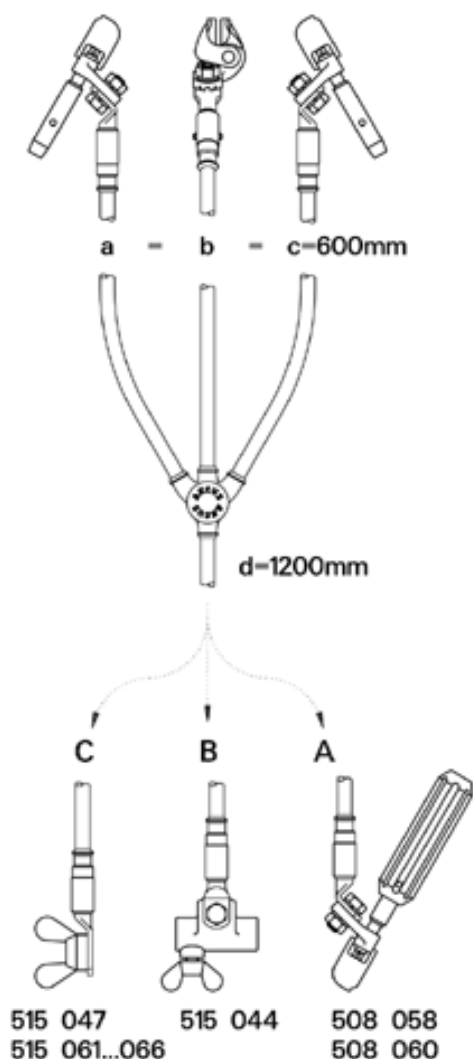
Type no.	Model	Length m	Weight each kgs
616 015	without take-up device		3.0
616 016	with take-up device for 10 m / 50 sqmm	1.3	4.0



THREE-PHASE EARTHING AND SHORT-CIRCUITING DEVICES

with spherical tongs

Application: for medium voltage switchgear



Type no.	Earth cable connection	Cable cross section [sqmm]		I_r / t_r [kA/s]	Weight per device appr. [kgs]
		Short circ. cable	Earth cable		
Short circuiting device with spherical tong type 508 057 (Ø 20)					
512087	A(Ø 20)				1,7
512088	B	25	25	7 / 0,5	1,65
512089	C(M12)				1,45
512090	A(Ø 20)				1,9
512091	B	35	35	10 / 0,5	1,8
512092	C(M12)				1,6
512093	A(Ø 20)				2,8
512094	B	50	50	14 / 0,5	2,7
512095	C(M12)				2,5
512096	A(Ø 20)				3,8
512097	B	70	70	19,5 / 0,5	3,7
512111	C(M12)				3,6
512112	A(Ø 20)				5,1
512113	B	95	95	26,5 / 0,5	5,0
512114	C(M12)				4,9
Short circuiting device with spherical tong type 508 059 (Ø 25)					
512115	A(Ø 25)				5,4
512116	B	95	95	26,5 / 0,5	5,3
512117	C(M16)				5,2
512118	A(Ø 25)				7,1
512119	B	120	120	33,5 / 0,5	7,0
512120	C M16				6,9

For further details please see

Spherical tong for phase connection: Page 43
 Connection pieces: Page 37,38
 Earth clamps: A= page 43, B = page 41, C = page 40
 Ball point connectors: pages 44, 45
 Earthing rods: Pages 63-66



THREE-PHASE EARTHING AND SHORT-CIRCUITING DEVICES

with universal phase clamp

Application:

Use in medium and high voltage installations. Universal clamps are suitable for connection to flat and round conductors as well as T-bolts and ball point connectors.

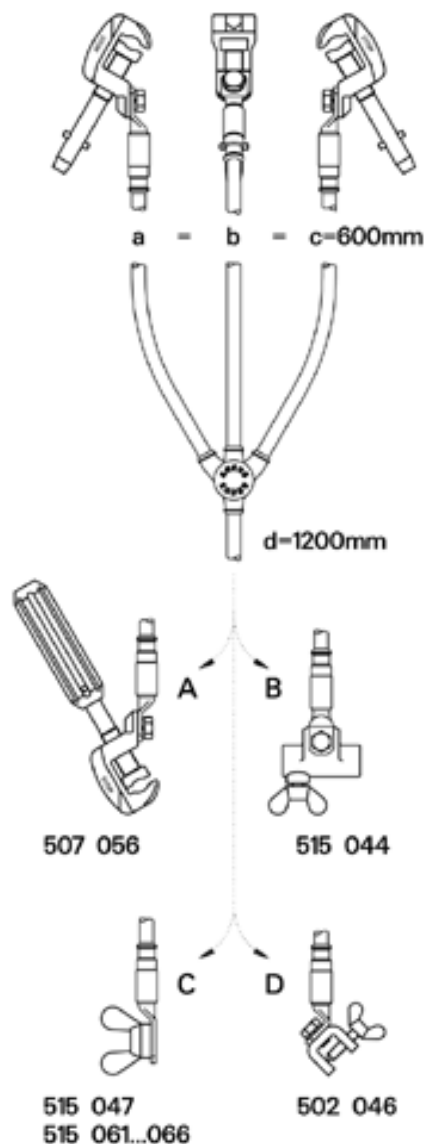


Fig. 1

Type no.	Earth connection	Cable cross section [sqmm]		Weight per device appr. [kgs]
		Short circ. cable	Earth cable	

Device with universal clamp type 507 042 (ball Ø 20)

512156	A (Ø 20)				2,10
512157	B	25	25	7 / 0,5	1,80
512158	C (M12)				1,60
512159	D				1,60
512160	A (Ø 20)				2,50
512161	B	35	25	10 / 0,5	2,20
512162	C (M12)				2,0
512163	D				2,0
512164	A (Ø 20)				2,90
512165	B	50	25	14 / 0,5	2,70
512166	C (M12)				2,50
512167	D				2,50
512168	A (Ø 20)				3,90
512169	B	70	35	19,5 / 0,5	3,70
512170	C (M12)				3,50
512171	D				3,50
512187	A (Ø 20)				4,20
512 188	B	95	35	26,5 / 0,5	3,90
512189	C (M12)				3,80
512190	D				3,80

Device with universal clamp type 507 043 (ball Ø 25)

512172	A (Ø 25) ¹⁾				4,80
512 173	B	95	35	26,5 / 0,5	4,50
512174	C (M12) ²⁾				4,40
512175	D				4,40
512176	A (Ø 25) ¹⁾				5,70
512177	B	120	50	33,5 / 0,5	5,50
512178	C (M12) ²⁾				5,40
512179	D				5,40

¹⁾ also available for ball point conn. 25 mm (507 057)

²⁾ also available for fixed points with thread M16 (515 132)

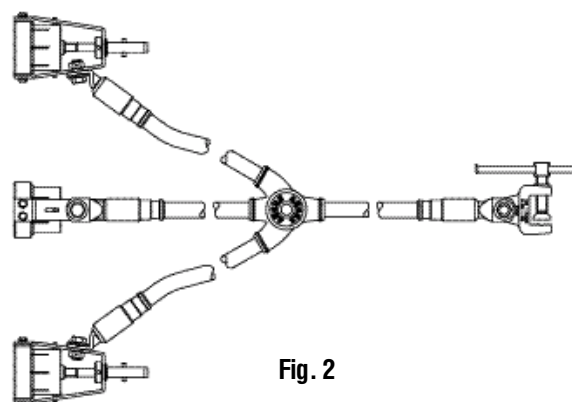
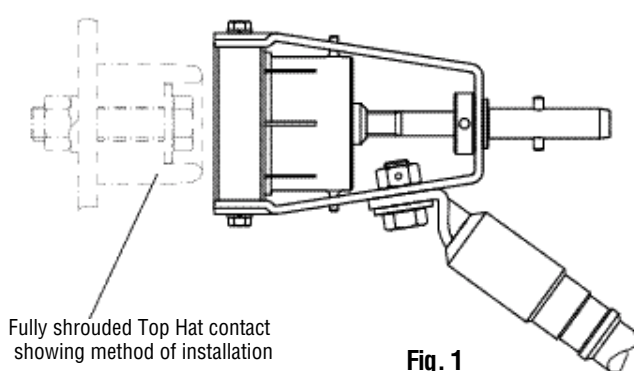
For further details please see

Universal phase clamps:	Pages 46, 47
Connection pieces:	Page 37,38
Earth clamps:	A= page 43/47, B = page 41, C = page 40, D = page 42
Earthing rods:	Pages 63-66



THREE-PHASE EARTHING AND SHORT-CIRCUITING DEVICES

with phase clamps for Top Hat contacts



3-phase e.and s.-c. device	Type no. Phase connection clamp	Top-hat Ø [mm]	I_r / t_r [kA/s]	Remark
512 260	512 260 10	60	26.0 / 1.0	Torque
512 181	512 181 09	45	28.0 / 1.0	
512 181 and 3x 504 124 ¹⁾	512 181 09 and 1x 504 124 ¹⁾	25	28.0 / 1.0	= 20 Nm ²⁾

¹⁾ Reduction sleeve

²⁾ Use earthing rod with cross pin, type 597 330 !

Application :

- Medium voltage switchgear with top-hat contacts
- Primary test of current transformers

Construction features:

Concentric phase clamp with slotted conical clamp sleeve and screw spindle.

Current carrying parts made of tin-plated copper alloy, mechanical parts made of galvanized steel.

3-phase device with short circuiting and earth cable cross section of 120 sqmm, short circuit cables 500 mm, earth cable 900 mm long.

Connection piece type 504 164 compressed, bolted and with transparent protection cover.

The earthing and short circuiting cables are made of highly flexible copper leads with transparent insulation. The transitions to cable lugs and connection piece are enclosed by a stabilized tenacious elastic and transparent sleeve.

For earth connection strap-type clamp type 502 022 with hand screw M16 was selected.

Earthing rod type 597 330 consists of an epoxy resin tube, glasfibre reinforced, with safety bayonet head and cross pin.

Length of the earthing rod = 1000 mm.

For further details please see:

E. and s.-c.device:	Pages 7-15
Connection pieces:	Page 37
Earth clamps:	Page 42
Earthing rods:	Pages 60, 61



THREE-PHASE EARTHING AND SHORT-CIRCUITING DEVICES

with short circuiting bus bars and clamping pieces
for indoor medium voltage installations

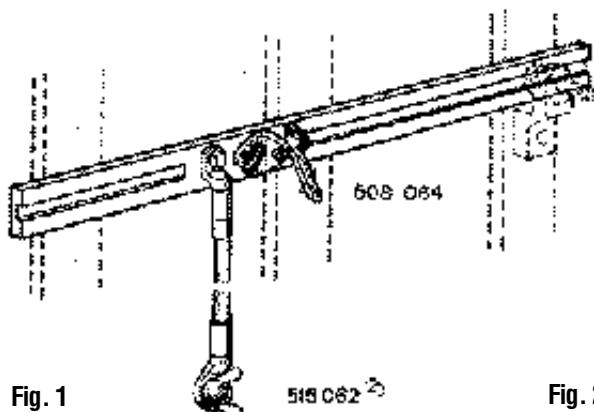


Fig. 1

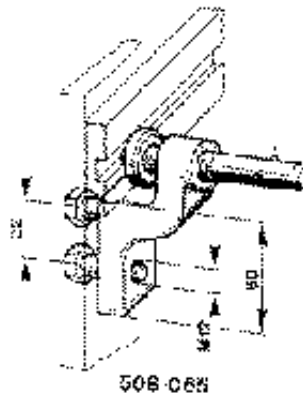


Fig. 2

In the case of extremely high short circuit currents rigid short circuiting bus bars are of advantage. They offer simple assembly, little floor space and high resistance to short circuit strength.

The bus bar is laid on the clamping pieces type 508 065 by means of an earthing rod (see page 63) and is tightened.

Feeding bolt 508 064 can be mounted horizontally or vertically and at any angle to the bus bar. The clamping pieces are securely tightened by fitting into a grooved slot on the bus bar.

The clamping pieces are made of galvanized steel and are equipped with a bayonet screw spindle and pressure plates.

Clamping piece Weight appr. 0.75 kgs
Type no. 508 065

Type no.	Cross sect.	Length ¹⁾	Material	I_r / t_r ³⁾	Earth cable ²⁾	Weight each
	[mm]	[mm]		[kA/s]		appr. kgs
508 079	40 x 10		Copper	95 / 0.5	A = 50 sqmm	4.0
508 075	40 x 10	650	Aluminium	60 / 0.5	L = 2000 mm	2.3
508 076	60 x 10		Aluminium	85 / 0.5		2.7

¹⁾ the length refers to a distance between phases of 250 mm, please state other distances

²⁾ other earth connections and cable lengths also available

³⁾ the instantaneous short circuit current refers to Kappa $\kappa = 1.3$ ($I_S = 1.3 \sqrt{2} = 1.84$)

For further details please see

Earth clamps: Pages 40-42
Earthing rods: Pages 60, 63



SINGLE PHASE EARTHING AND SHORT-CIRCUITING DEVICES

for high voltage overhead lines with carrier frequency transmission

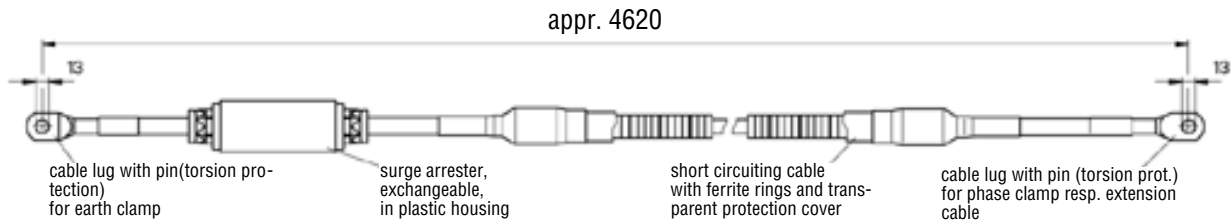


Fig. 1

Type no.:

504 074

Lead cross section:

70 sqmm

Rated current and time (I_r / t_r):

19.5 kA / 0.5 s

Weight:

appr. 7.3 kgs.

Application:

The device will earth and short circuit without interruption of the carrier frequency which is transmitted along the phase conductor. The carrier frequency range permitted is 35 – 490 kHz.

Construction features:

The ferrite rings on the short circuiting cable have the function of a frequency interruptor. They provide an inductance "L" of appr. 1 mH. Above 100 kHz the impedance is 600 Ohm. For the lower frequencies the effectiveness of the barrier should be checked since the impedance will be less.

With 5 to 10 A the ferrite rings reach their saturation and are no longer effective. This must be taken into consideration especially with induced currents from neighbouring live systems. In the event of a short circuit peak voltages occur on the earthing and short circuiting cables which are limited to 150 V by a surge arrester which is connected in parallel to the cable.

The length of the cable is determined by about 300 ferrite rings mounted on the earthing and short circuiting cable. If required an extension is possible by means of a cable of the same cross-section. For easy handling and in order to protect the ferrite rings against mechanical damage the short circuiting cable with carrier frequency barrier should be fixed to the earth end side.

When extending and completing the carrier frequency device, the instruction for use no.22 which is enclosed with the equipment must be followed.

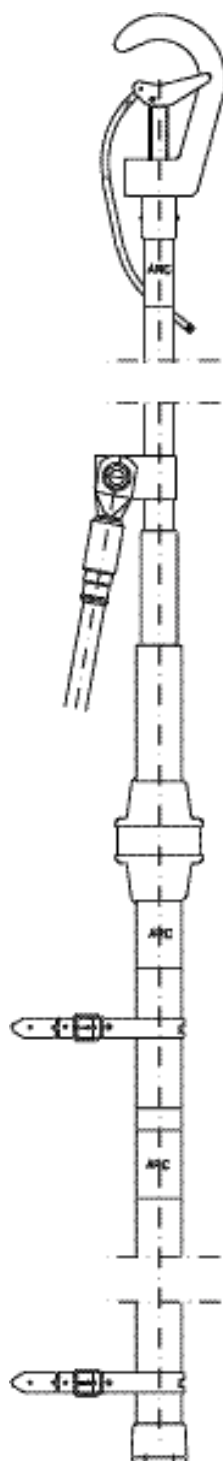
For further details please see:

E. and s.-c.devices:	Pages 7-15
Phase clamps:	Pages 46, 47
Earth clamps:	Pages 41- 43
Earthing rods:	Pages 63-66.



SHORT-CIRCUITING DEVICE WITH EARTHING ROD

with conductive mid-section
for high voltage installations 220 kV



General:

Manual earthing and short circuiting of high voltage installations with high short circuit currents is hindered by increased conductor heights and large cable cross sections.

In order to facilitate the installation, 2-section earthing rods are used. The conductive upper section is made of aluminium tubes and the lower section of epoxy-resin tubes glasfibre-reinforced.

The cable is connected to the lower part of the aluminium tube by means of a bracket.

The length of the earthing and short circuiting cable and the earth clamp must be ordered according to local requirements.

The rod is equipped with an aluminium phase clamp similar to type 507 040 (page 47) with an additional sliding strap made of stainless steel.

The earthing rod is supplied with 2 leather straps to bind the two rod parts together, during transport.

Clamping range: Ø10-65 mm.

Earthing rod with conductive mid-section					
Type no.	max. cross sect. of earth.cable sqmm	I_r / t_r [kA/s]	Length max. [mm]	Transp.length [mm]	Rod weight [kgs]
511 136 D	120	33.5 / 0.5	6000	3150	5.0

For further details please see:

Earth clamps: Pages 41-43

511 136 D

Fig. 1



STORAGE SYSTEMS

for earthing and short circuiting devices and earthing rods

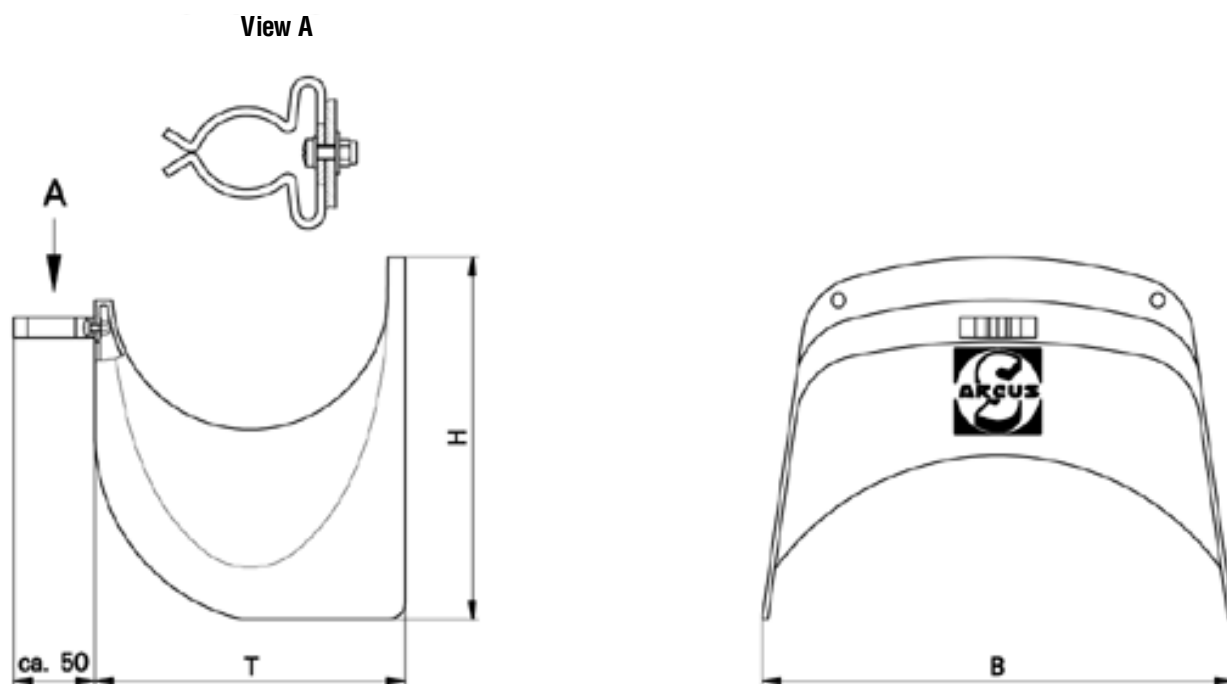


Fig. 1

Type no.	H [mm]	W [mm]	T [mm]	Material	with grip roller for earthing rod	without
615 057	215	273	185	Plastic	X	
615 058						X
615 009	140	280	127	Steel with	X	
615 014				plastic covering		X

The storage brackets serve for the suitable storage of an earthing and short circuiting device and the earthing rod belonging to it.

In order to protect the highly flexible cables the load bearing-surface areas are specially rounded.

The brackets are available either in plastic or steel plate.

In order to hold the earthing rod (tube $\varnothing 30-40$ mm) a brace of spring steel is used.



SINGLE PHASE EARTHING AND SHORT-CIRCUITING CABLES

with cable lugs

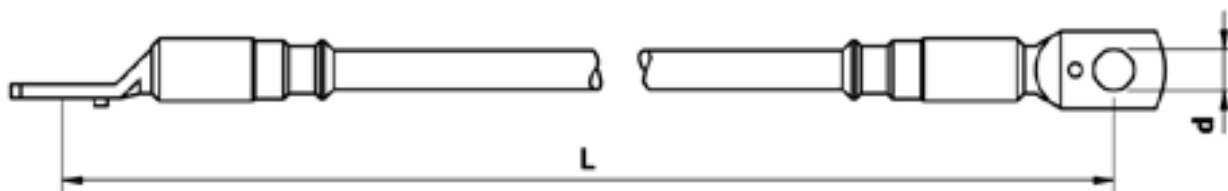


Fig. 1

Construction

All earthing and short circuiting cables are assembled from highly flexible copper leads and transparent plastic insulation. The transitions from cable lug towards lead cover are enclosed by a stabilized tenacious elastic transparent sleeve.

This mechanical kinking protection guarantees a reliable seal against the intrusion of moisture. Transparent insulation allows visual inspection of the lead right up to the copper sleeve. Consequently, damaged strands are easily recognised.

In order to protect the cable lugs against torsion and to reduce the dynamic forces in case of a short circuit each cable lug sleeve is equipped with a shear pin.

All leads are processed in accordance with the required pulling strength values to *DIN EN 61230 part 100: 1996-11*.

Type no.	cable cross section [sqmm]	I_r / t_r [kA/s]	Dimensions ¹⁾		Weight each appr. kgs
			L [mm]	Ø d [mm]	
504 097	25	7/0,5	2000	10,5	0,70
504 098			3000		1,0
504 099			4000		1,30
504 100			5000		1,60
504 101	35	10/0,5	2000		1,0
504 102			3000		1,50
504 103			4000		2,0
504 104			5000		2,40
504 105	50	14/0,5	2000		1,40
504 106			3000		2,0
504 107			4000		2,60
504 108			5000		3,20
504 109	70	19,5/0,5	2000		2,0
504 110			3000		3,0
504 111			4000		3,80
504 112			5000		4,70
504 113	95	26,5/0,5	2000	13,0	2,70
504 114			3000		3,90
504 115			4000		5,10
504 116			5000		6,30
504 117	120	33,5/0,5	2000		3,50
504 118			3000		5,20
504 119			4000		6,80
504 120			5000		8,40

¹⁾ Other lengths and hole diameters possible on request.



CONNECTION PIECE WITH DETACHABLE CONNECTIONS

for earthing and short circuiting cables

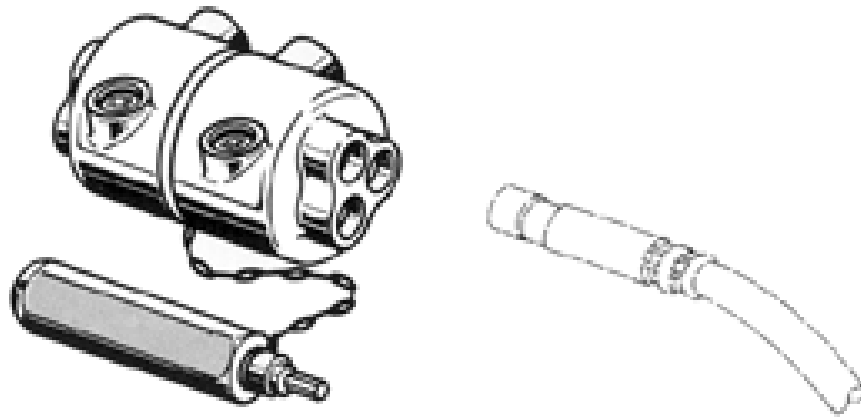


Fig. 1

Application:

The connection piece is intended for use in conjunction with earthing and short circuiting devices for low voltage overhead lines.

The cross section of connecting cables is 25 sqmm, rated current and time (I_r / t_r): 7 kA/0.5 s.

Construction features:

The connection piece is fully insulated.

Up to six earthing cables can be fed onto the connection piece and firmly attached by means of the insulated undetachable Allan key.

In this way the number of connecting clamps required for additional earthing and short circuiting of street lighting and control wires can be adjusted to practical needs.

The cable ends are fitted with copper end sleeves. As a kinking protection, the passive part of the sleeve is moulded with a transparent, stabilized tenacious elastic and waterproof plastic sleeve.

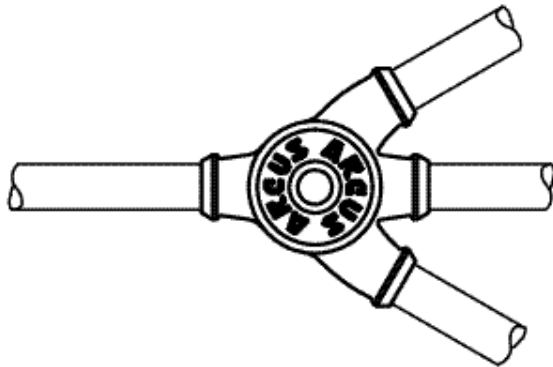
The clamping body is of copper alloy, the Allen key of steel. The casing and the insulated grip are made of shock resistant plastic.

Type no.: 508 004

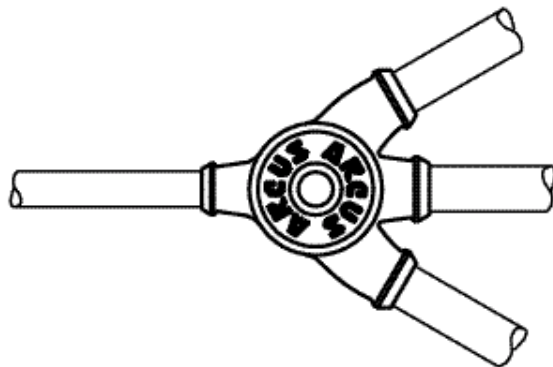


CONNECTION PIECE WITH UNDETACHABLE CONNECTIONS

for earthing and short circuiting devices
with common earthing cable



Connection piece with equal cross sections		
Type no.	Lead cross section [sqmm]	(I_r / t_r) [kA/s]
504 158	4 x 16	4,5 / 0,5
504 159	4 x 25	7 / 0,5
504 160	4 x 35	10 / 0,5
504 161	4 x 50	14 / 0,5
504 162	4 x 70	19,5 / 0,5
504 163	4 x 95	26,5 / 0,5
504 164	4 x 120	33,5 / 0,5
504 165	4 x 150	42 / 0,5



Connection piece with reduced cross sections of earth cable		
Type no.	Lead cross section [sqmm]	(I_r / t_r) [kA/s]
504 181	3 x 35 + 1 x 16	10 / 0,5
504 166	3 x 35 + 1 x 25	10 / 0,5
504 167	3 x 50 + 1 x 25	14 / 0,5
504 168	3 x 70 + 1 x 35	19,5 / 0,5
504 169	3 x 95 + 1 x 35	26,5 / 0,5
504 170	3 x 120 + 1 x 50	33,5 / 0,5
504 171	3 x 150 + 1 x 50	42 / 0,5

Construction

The connection pieces are compressed, bolted and coated with a transparent protection cover.

The transitions from the connection piece to the lead cover are enclosed by a stabilized tenacious elastic and transparent sleeve.

This mechanical kinking protection guarantees a reliable sealing against the intrusion of moisture.

Due to the transparent insulation the copper leads remain visible up to the copper sleeves. In this way damaged strands are quickly recognized.

In order to protect the cable lugs against torsion and to reduce the dynamic forces in case of a short circuit each cable lug sleeve is equipped with a shear pin.

Finally the lightweight construction of the connection piece (reduction of the accelerated mass in case of a short circuit) as well as the soft kinking protection offer an improved protection for personnel and installations.

All leads are processed in accordance with the required values for tensile strength to DIN EN 61230 part 100: 1996-11.

Fully insulated connection pieces with leads of the same cross section:

All leads with equal cross sections are connected inside the connection piece uncut and short circuit-proof.

Fully insulated connection piece with reduced cross section of earth cable:

Earthing cables for use in three phase systems without neutral (no star point) may have a smaller cross-section than the phase cables.

When the length of earthing cable is reduced, the two outside phase cables are uncut and are bonded firmly into the connection piece with the separate middle phase cable and the earth cable.

Devices with reduced earth cable cross section offer good savings in weight to facilitate transportation - especially when long earthing cables are fitted.



Export Version

CONNECTION PIECE WITH CABLE LUGS

for earthing and short circuiting devices
with identical earthing cable

Construction features:

The connection consists of 4 copper compression cable lugs which are bolted together with a copper alloy high tensile bolt.

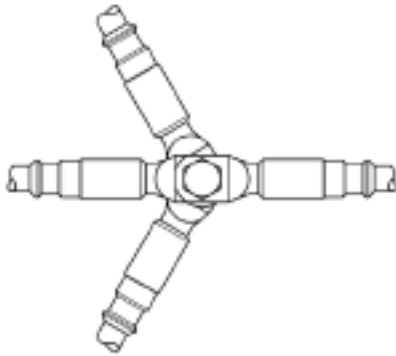


Fig. 1

Connection piece with equal cross sections		
Type no.	Cable cross section [sqmm]	(I_r / t_r) [kA/s]
504 044	4 x 25	7 / 0,5
504 045	4 x 35	10 / 0,5
504 046	4 x 50	14 / 0,5
504 047	4 x 70	19,5 / 0,5
504 048	4 x 95	26,5 / 0,5
504 049	4 x 120	33,5 / 0,5
504 050	4 x 150	42 / 0,5

The bolt is secured by a lock nut against accidental loosening. Bolt, lock nut and cable lug sleeve are unisolated.

The transitions from the cable lugs to the lead are moulded with a transparent, stabilized tenacious elastic plastic material. This mechanical kinking protection seals against intrusion of moisture.

Connection piece with cable lugs for leads with identical cross section:

Short circuit cables and earth cable have leads with identical cross section.

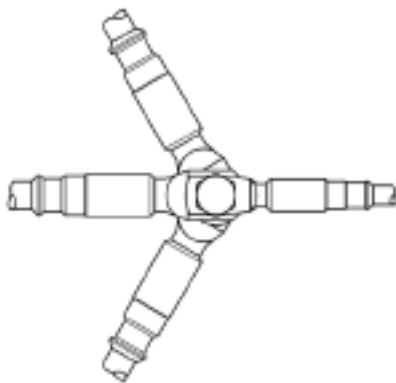


Fig. 2

Connection piece with reduced cross sections of earth cable		
Type no.	Cable cross section [sqmm]	(I_r / t_r) [kA/s]
504 085	3x 35 + 1 x 25	10 / 0,5
504 086	3x 50 + 1 x 25	14 / 0,5
504 087	3x 70 + 1 x 35	19,5 / 0,5
504 088	3x 95 + 1 x 35	26,5 / 0,5
504 089	3x 120 + 1 x 50	33,5 / 0,5
504 090	3x 150 + 1 x 50	42 / 0,5

Connection piece with cable lugs for reduced cross section of earth cable:

3-pole earthing and short circuiting devices for use in three phase systems without neutral (no star point) may have earth cables with smaller lead cross section than the respective short circuit cables.

When the length of earth cables is reduced, the two outside phase cables are uncut and are bonded firmly into the connection piece with the separate middle phase cable and earth cable.

Devices with reduced earth cable cross-section offer good savings in weight to facilitate transportation - especially when long earthing cables are fitted.

The connection pieces are similar to the above mentioned types 504 044 - 504 050.



EARTH CONNECTION CLAMPS

with flexible handle

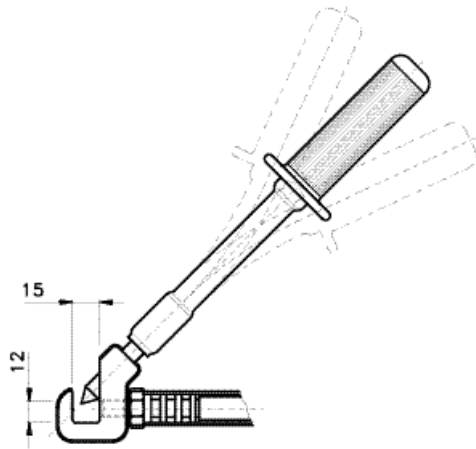


Fig. 1: 502 055 (with compressed connection)

Type no. earth conn.	for earth lead [sqmm]	Type no. compr.conn.
502 055	16	598 457 02
	25	512 227 06
	35	512 228 03

Suitable for:

Earth connections of single phase earthing and short circuiting devices with a cross section of max. 35 sqmm.

Earth connections of 3-phase earthing and short circuiting devices with short circuiting leads max. 95 sqmm and earth lead max. 35 sqmm.

The width of the clamp head of appr. 20 mm only requires small space when clamping to the PEN bar.

Connections to earth bars with thickness of 3-8 mm.

Rated current and time (I_r / t_r): 10 kA / 0.5 s.

Application note:

In the event of a short circuit the electro-dynamic forces will oppose the mechanical force which holds the clamp in position. Consequently it is essential that clamps are securely attached, especially for single phase earthing systems.

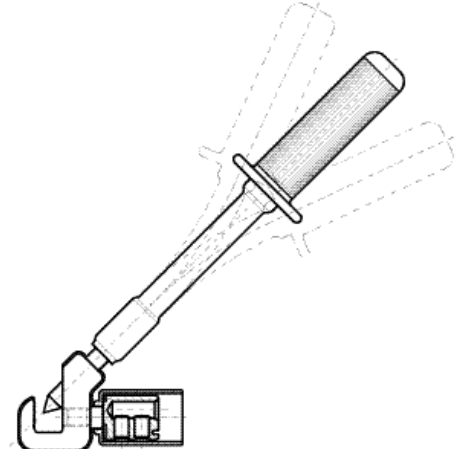


Fig. 2: 502 056 (with clamping connection)

Type no. Earth conn.	Description
502 056	with clamping connection for 16-35 sqmm
	max. 1 x 35 sqmm H07RN-F

Construction features:

Clamp head, handle and lead connection are insulated, only the pressure bolt and the slot for the PEN-rail in the clamp head are bare.

The handle is flexible and can be bent when space is limited, e.g. when distribution boxes are closed.

The clamp head is of high quality copper alloy. The flexible handle is equipped with a threaded spindle of galvanized steel with a hardened cone shaped top.



EARTH CONNECTION CABLE LUGS FOR FIXED POINT EARTHING

with threaded bolt

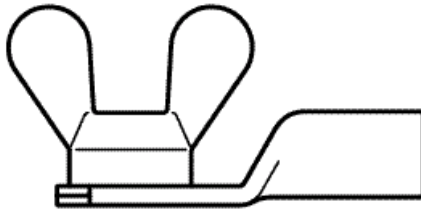


Fig. 1: 515 047, 515 061 - 515 066
515 132, 515 133, 598 335

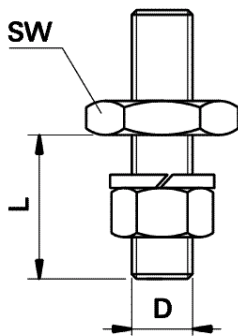


Fig. 2: 515 090, 515 091

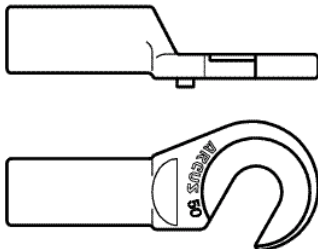


Fig. 3: 111 094 - 111 096

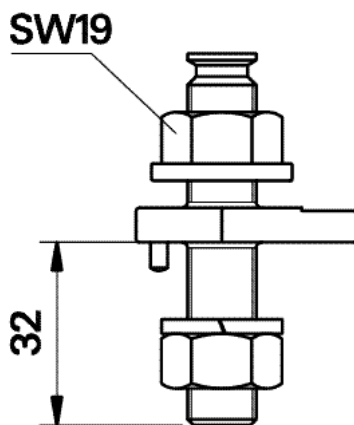


Fig. 4: 515 031

Construction features:

Connection part: copper compression cable lug with non-detachable wing nut¹⁾ made of copper alloy.
Both parts are tin-plated.

¹⁾ Also available with non-detachable wing bolt.

Type no.	Cross section of earth lead	Thread	Weight each appr. kgs
515 047	25	M12	0,18
515 061	35		0,20
515 062	50		0,22
515 063	70		0,23
515 066	95		0,24
515 132	35	M16	0,24
515 133	50		0,25
598 335	70		0,26
515 064	95		0,26
515 065	120		0,30

Fixed point: Threaded bolt of steel 8.8 with hexagonal brass disc of copper alloy, incl. nut and spring plate. All parts are tin-plated.

Type no.	Bolt dimensions			Weight each appr.[kgs]
	D	L	Key size (SW)	
515 090	M 12	28	30	0,07
515 091	M 16	38	36	0,07

Connection part: Copper grooved cable lug with torsion safety device (cross pin).

Type no.	Cross section of earth lead [sqmm]	Weight each appr. [kgs]
111 094	25	0,07
111 095	35	0,07
111 096	50	0,07

Fixed point: Disc with torsion safety device and threaded bolt M12 made of copper alloy, pressed, incl. non-detachable collar nut, nut and spring plate.

Weight: appr. 0.15 kgs
Type no.: 515 031



EARTHING CLAMPS FOR FIXED POINT CONNECTION

for cylindrical bolts with ring nut

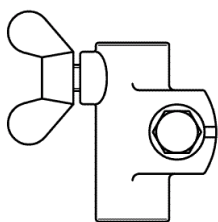


Fig. 1: 515 044

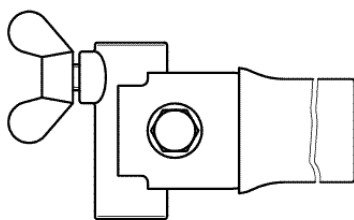


Fig. 2: 515 128

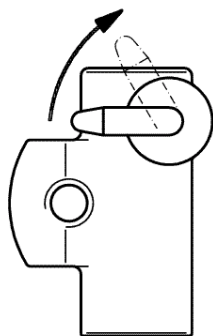


Fig. 3: 515 122

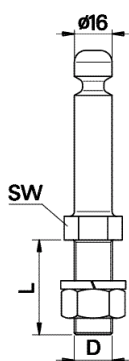


Fig. 4: 515 148, 515 149

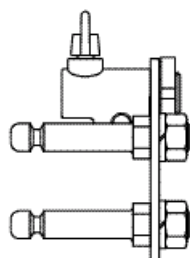
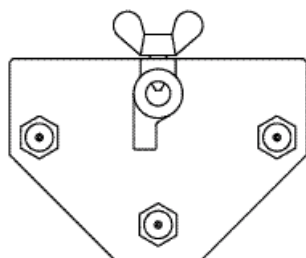


Fig. 5: 515 129
Weight: appr. 2.3 kgs



Construction features:

Connection parts:

Plug earth connection clamp with cable lug connection M12 and wing bolt for secure mounting on fixed point bolts. Plug clamp made of copper alloy, wing bolt of steel. All parts tin-plated or galvanized.

Type no.: 515 044

Plug earth connection clamp similar to type 515 044, but in addition with a C-shaped insulated handle in order to ensure an optical inspection of the copper lead.

Type no.: 515 128

Plug earth connection clamp with automatic locking catch mechanism. To remove the clamp from the fixed point the angle-lever is rotated in the required direction. Other features as type 515 044.

Type no.: 515 122

All plug clamps can be used with leads up to 120 sqmm cross section.

Rated current and time (I_r / t_r): 33.5 kA / 0.5 s

Fixed points:

Cylindrical bolts with ring nut made of CuNiSi tin-plated, with nut and safety ring of galvanized steel. Rated current and time (I_r / t_r):

for cylindrical bolts M12: 33.5 kA / 0.5 s
and for cylindrical bolts M16: 41 kA / 0.5 s.

Type no.	Thread D x L	Key size SW	Weight each appr. [kgs]
515 148	M16 x 40	22	0,22
515 149	M16 x 40	22	0,20

Earth connection plate:

Plate made of tin-plated copper, thickness 5 mm, with modified plug clamp type 515 044 and 3 cylindrical bolts with ring nut. Suitable for earthing and short circuiting of 3 single phase short circuit cables with plug earth connection clamp.

Rated current and time (I_r / t_r):

for cylindrical bolts M12: 33.5 kA / 0.5 s
and for cylindrical bolts M16: 41 kA / 0.5 s.

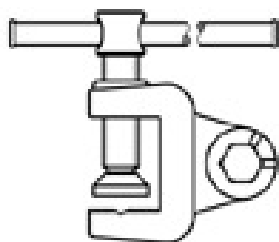
Type no.:

515 129



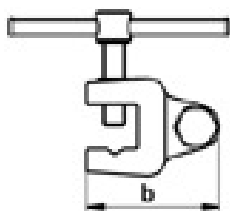
EARTH CONNECTION CLAMPS

U-shaped clamps for flat conductors



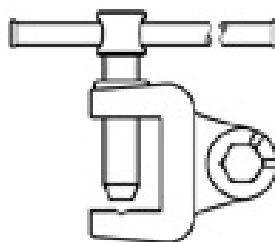
502 021, 502 022

Fig. 1



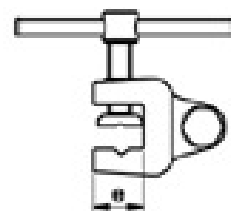
502 016

Fig. 2



502 019, 502 020

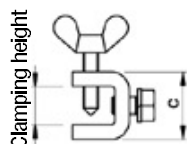
Fig. 3



502 028

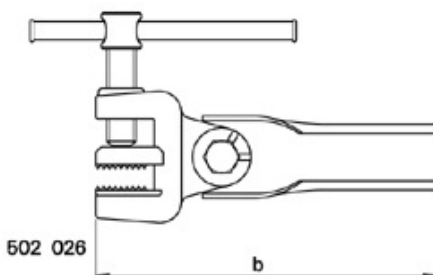
Fig. 4

Notched clamps may also be used on tubular or round conductors.



502 046

Fig. 5



502 026

Fig. 6

Clamp type 502 026 is tightened to the earth connection and by means of the handle it can be rotated at an angular range of appr. 20°, tightening the hand screw repeatedly. After the serrated contact surfaces have removed paint or other insulating layers on both sides of the earth connection the hand screw can be tightened completely.

Application notes:

In the event of a short circuit the electrodynamic forces will oppose the mechanical force which is holding the clamp in position. Consequently it is essential that clamps are securely tightened, especially for single phase earthing and short circuiting devices.

Type no.	Cable cross section [sqmm]	(I _r / t _r) [kA/s] ²⁾	Clamping height [mm]	Thread size Ø	a ³⁾	Clamping section [mm] b c d			Weight/each appr. kgs
Description: Wing nut with hardened conical top. Steel U-section. All part are galvanized.									
502 046 ¹⁾	16 - 50	10 / 0,5	20	M 10	30	30	36	23	0,2
Description: Galvanized steel hand screw with circular grooves. Copper alloy U-section with notched base.									
502 016	16 - 70	19,5 / 0,5	20	M 10	26	60	44	23	0,4
502 019	35 - 70	19,5 / 0,5	41	M 10	32	85	73	32	0,9
502 020	95 - 120	33,5 / 0,5	41	M 12	32	85	73	32	0,9
Description: Galvanized steel hand screw with end pressure piece. Copper alloy U-section with notched base.									
502 028	16 - 70	19,5 / 0,5	15	M 10	26	60	44	23	0,4
502 021	35 - 70	19,5 / 0,5	31	M 10	32	85	73	32	0,9
502 022	95 - 120	33,5 / 0,5	31	M 12	32	85	73	32	0,9
Description: Contacts with serrated steel surface, hardened and galvanized. Paint and oxyde layers can be removed by sliding the clamp whilst tightening it.									
502 026	35 - 120	33,5 / 0,5	24	M 12	32	185	73	32	1,1

1) For earth connection of 3-phase earthing and short-circuiting devices.

2) The listed rated values in each case refer to the maximum short circuit cable cross section.

For rated values for smaller cross sections please see table on page 11.

3) Clamp dimension "a" refers to the width of the U-section.



SPHERICAL TONGS AND UNIVERSAL PHASE CONNECTION CLAMPS

for ball point connectors



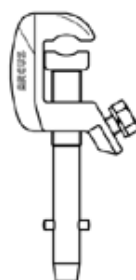
508 057
508 059

Fig. 1



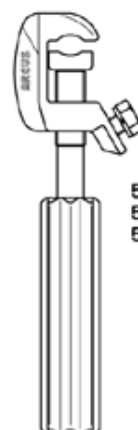
508 058
508 060

Fig. 2



507 042
507 043
597 015
598 955

Fig. 3



507 056
507 057
597 005

Fig. 4

Construction features:

Spherical tong

The compact construction allows installation under limited space conditions. Both clamping sections are equipped with large-area spherical caps. This avoids distortion or abrasion of the ball point connector. For connection, the opened spherical tong is placed onto the ball point connector and then tightened free from the weight of the device.

Universal phase clamp

The fork-shaped clamping piece ensures a connection to the ball point connector secure against the dynamic forces in case of a short circuit. The universal phase clamps are equipped with a pressure piece and are suitable for use with round and flat conductors as well as ball point connectors and T-bolts. The clamping surfaces are equipped with vertical grooves for use with flat and round conductors. The connection bolts for the cable lugs are notched to take up the cable lugs with pin against torsion.

The earth connection clamps and tongs are provided with plastic handles. The clamping pieces are of a high-quality copper alloy, hand screw, bolt and spring plates are made of galvanized steel.

Type no.		Clamping range mm							Weight each [kgs]	
Clamp for connection to		Conductor		Fixed point		Cable	I_r / t_r	Connection	Clamp for	
phase	earth	round	flat	Ball p.c.	T-bolt	cross sect. [sqmm]	[kA/s]	bolt	phase	earth
Spherical tong										
508 057	508 058	-	-	20	-	max. 95	26,5/0,5	M10	0,40	0,50
508 059	508 060	-	-	25	-	max. 120	33,5/0,5	M12	0,50	0,60
Universal phase clamp										
507 042	507 056	9-22	up to 20	20	15	max. 70	19,5/0,5 ¹⁾	M10	0,60	0,70
507 043	507 057	9-22	up to 20	25	20	max. 120	33,5/0,5	M12	0,80	0,90
597 166	-	9-22	up to 20	20/25	20	max. 95	24/0,5	M12	0,80	-
597 015	597 005	9-22	up to 20	25/30	20	max. 95	26,5/0,5	M12	0,80	0,90
598 955	-	9-22	up to 20	25/30	20	120	33,5/0,5	M12	0,80	-

1) The high current test of the universal clamp type 507 042 with ball point connector type 515 076 resulted in 23 kA/1.3 s.

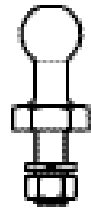


BALL POINT CONNECTORS / CONSTRUCTION

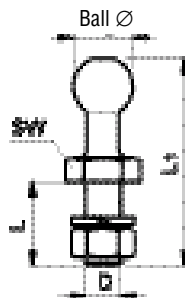
for conductors and earth installations

Advantages in use of fixed points:

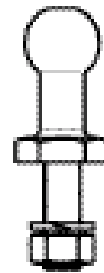
- Defined connections to conductor and earth installation for earthing and short circuiting.
- The secure connection between fixed point and connection clamp guarantees safety in case of high dynamic and thermal loads during a short circuit.



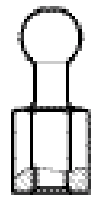
515 107
515 033



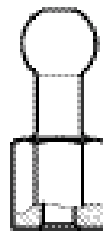
515 108



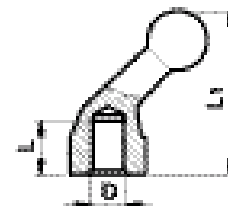
515 032
515 015
515 034



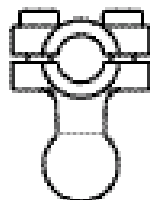
515 076



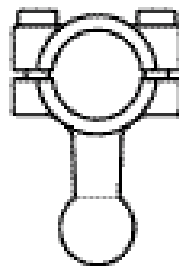
515 075
515 101



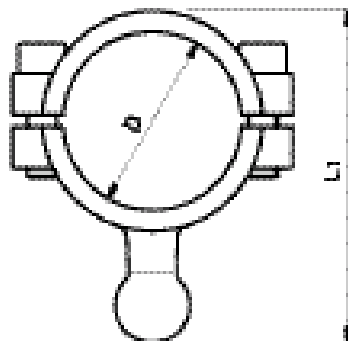
515 054
515 058
515 136



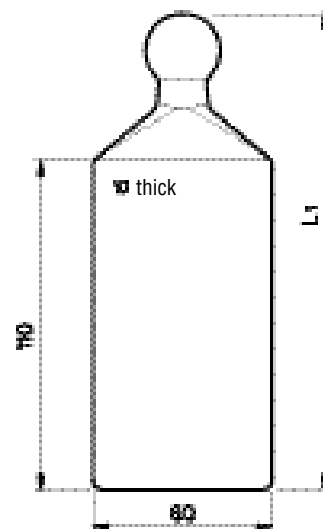
515 087



515 088
515 088
515 077



515 088



515 020

The spherical heads of the fixed points are manufactured with a very high-quality surface.

The threaded bolts are dimensioned for high dynamic forces.



BALL POINT CONNECTORS / CONSTRUCTION

for conductors and earth installations

Construction features/Type no.:

Type no.	Ball Ø [mm]	I_r / t_r [kA / s]	Connection thread resp. hole Ø [mm]	Length of thread L	Fixed points Total length L ₁	Key size SW	Weight each appr. kgs
Ball point connectors with threaded bolt in one piece, nut and spring washer							
515106	20	14 / 0,5	M 10	25	67	22	0,15
515107	20	26,5 / 0,5	M 12	28	70	22	0,20
515033	20	26,5 / 0,5	M 12	36	77	22	0,20
515032	25	33,5 / 0,5	M 12	36	88	27	0,40
515015	25	33,5 / 0,5	M 16	27	79	27	0,35
515014	25	33,5 / 0,5	M 16	47	99	27	0,40
Ball point connectors straight, with female thread (without bolt)							
515076	20	26,5 / 0,5	M 12	18	62	22	0,20
515075	25	33,5 / 0,5	M 12	18	74	27	0,35
515101	25	33,5 / 0,5	M 16	24	77	27	0,35
Ball point connectors angled at 45° with female thread (without bolt)							
515054	20	26,5 / 0,5	M 12	18	56	22	0,10
515136	25	33,5 / 0,5	M 12	24	76	27	0,20
515055	25	33,5 / 0,5	M 16	24	76	27	0,20
Ball point connectors for round conductors, conductor clamping piece retained by 2 screws							
515067¹⁾	25	33,5 / 0,5	to Ø16 ²⁾	-	58	-	0,25
515068¹⁾	25	33,5 / 0,5	Ø 16-22 ²⁾	-	75	-	0,35
515069¹⁾	25	33,5 / 0,5	Ø 22-30 ²⁾	-	75	-	0,35
515077¹⁾	25	33,5 / 0,5	Ø 30-40 ²⁾	-	85	-	0,45
515086¹⁾	25	33,5 / 0,5	Ø 50-60 ²⁾	-	110	-	0,70
Ball point connector with lug for connection to busbar packages							
515020	25	33,5 / 0,5	Lug 60 x 10, Length: 110 mm			-	0,75

¹⁾ Ball point connectors made of copper F20, tin plated

²⁾ Please state conductor diameter in your order.

Material:

Ball point connectors made of high-tensile copper alloy F65, tin plated, nuts and spring washers made of galvanized steel, bolts (in connectors for round conductors) made of stainless steel.

Multiple earth connection with ball point connectors

Bar for earth connection with 3 ball point connectors

The bar is equipped with 3 ball point connectors Ø = 25 mm and one spherical tong with plastic handle, type 509 060. For connection to the earth installation there is one ball point connector Ø = 25 mm.

Rated current and time (I_r / t_r): 33.5 kA / 0.5s

Weight: appr. 2.25 kgs

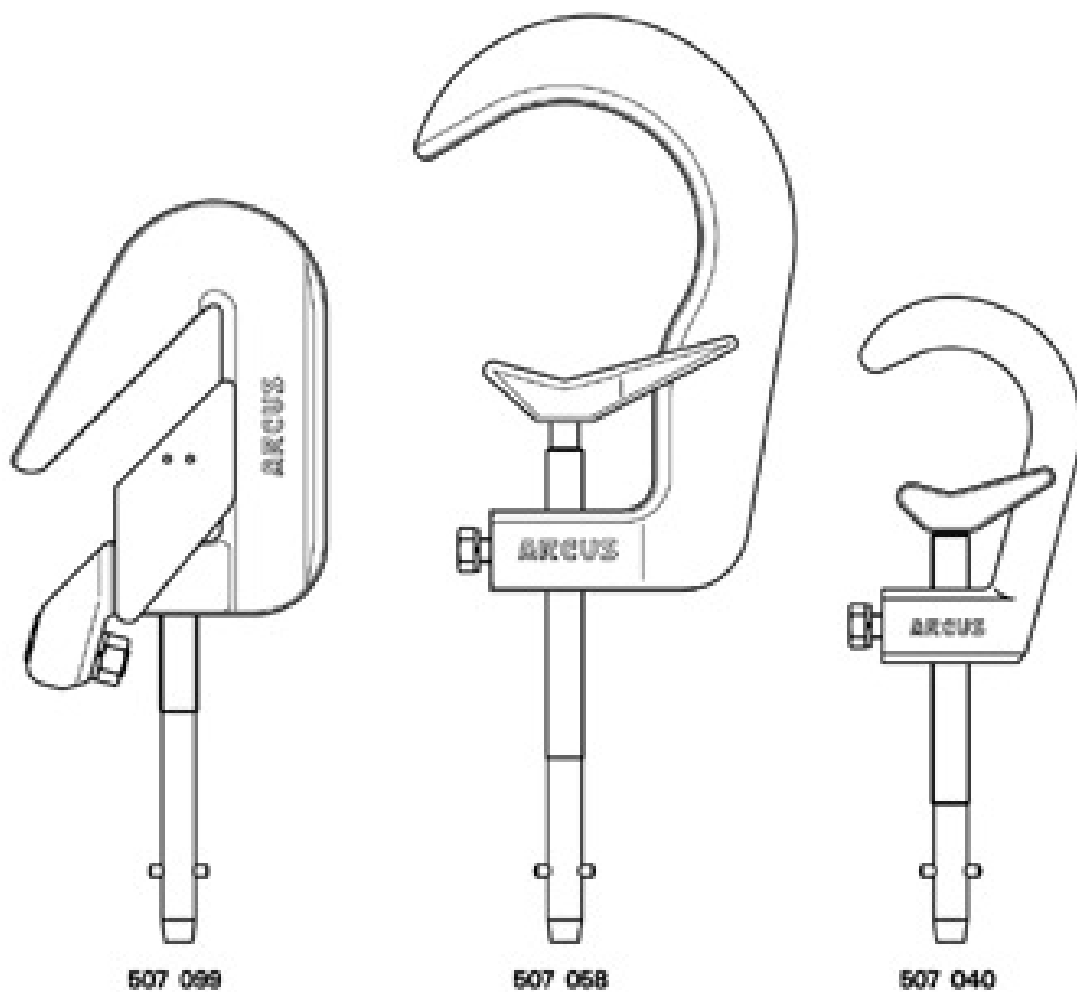
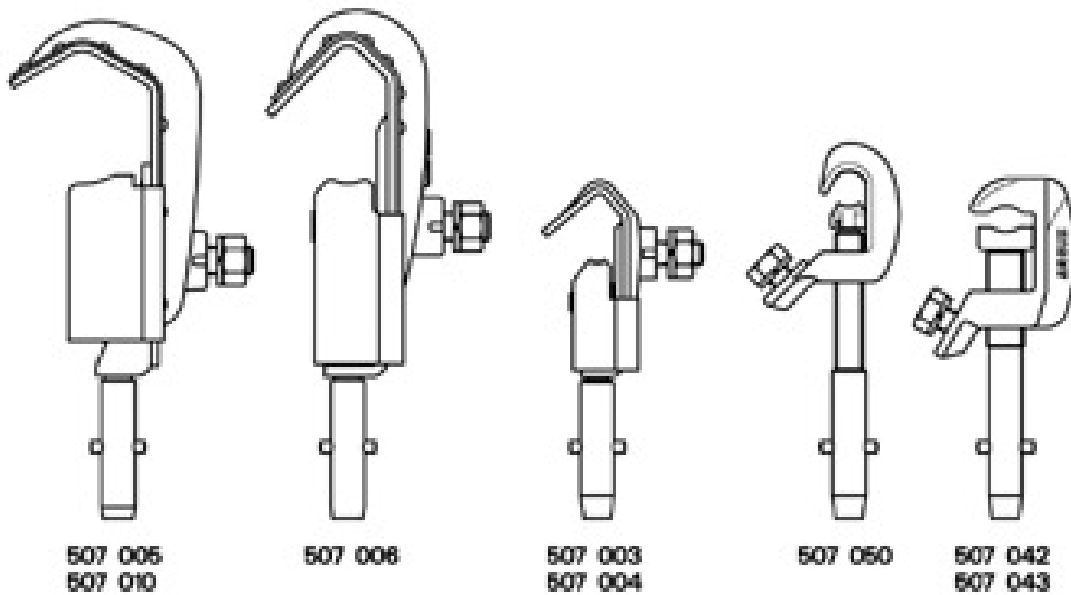
Type no. 515 134

Fig. 1



PHASE CONNECTION CLAMPS FOR AL AND CU / CONSTRUCTION

screw clamps for round conductors





PHASE CONNECTION CLAMPS FOR AL AND CU / CONSTRUCTION

screw clamps especially for round conductors

Type no.	Clamping range [sqmm/mm]	Cable cross section max. [sqmm]	I_r / t_r [kA / s]	Connection bolt thread	Construction	Weight each appr. kgs
507 050 ¹⁾	16-120 ² Ø 4-14	95	26,5 / 0,5	M 10	Compact construction, contact surfaces finely grooved	0.35
507 004 ³⁾	10-150 ² Flat 15	95	26,5 / 0,5	M 10	High tensile sheet construction, large contact surfaces, swivel spindle	0.32
507 003 ²⁾	16 - 240 ² Flat 20	95	26,5 / 0,5	M 10	High tensile sheet construction, large contact surfaces, swivel spindle	0.55
507 042 ¹⁾	Ø 9-22 Flat 20	70	19,5 / 0,5	M 10	Compact construction, also for use with ball point connectors 20 mm and T-bolts 15 mm	0.60
507 043 ¹⁾	Ø 9-22 Flat 20	120	33,5 / 0,5	M 12	Compact construction, also for use with ball point connectors 25 mm and T-bolts 20 mm	0.80
507 006 ³⁾	Ø 6-35 Flat 30	120	33,5 / 0,5	M 12	High tensile sheet construction, large contact surfaces, swivel spindle	0.88
507 010 ³⁾ 507 005 ²⁾	Ø 20-60	120	33,5 / 0,5	M 12	High tensile sheet construction, large contact surfaces, swivel spindle	0.87 1.60
507 099 ³⁾	Ø 5-35	150	42 / 0,5	M 12	Heavy section die cast	1.30
507 040 ³⁾	Ø 10-65	120	33,5 / 0,5	M 12	Heavy section die cast	0.95
507 058 ³⁾	Ø 50-120	120	33,5 / 0,5	M 12	Heavy section cast aluminium alloy	1.30

¹⁾ Strap and pressure piece made of tin plated copper alloy, spindle galvanized steel

²⁾ Heavy duty copper alloy, tin plated, type 507 005 plain copper (only for copper conductors)

³⁾ Tempered aluminium alloy, type 507 040, 507 099 and 507 058 spindle of galvanized steel

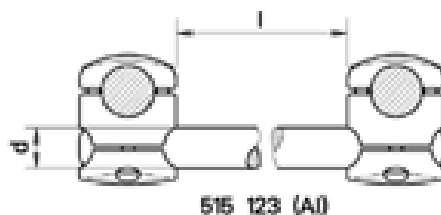
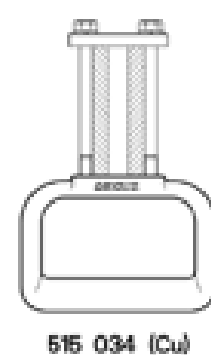
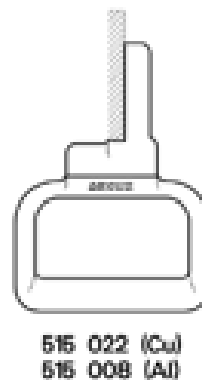
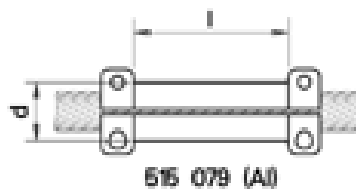
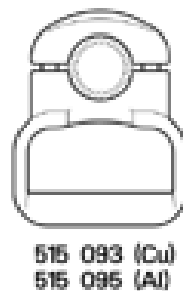
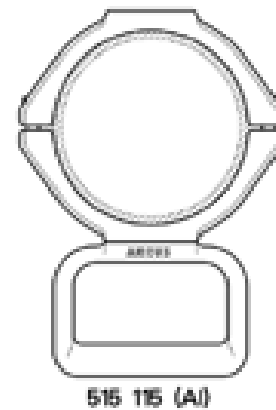
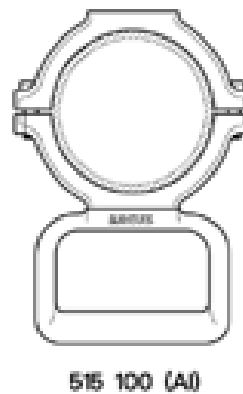
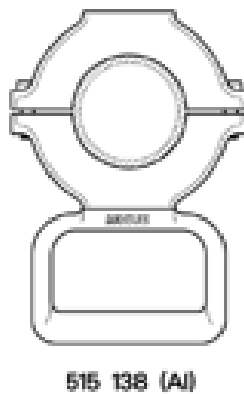
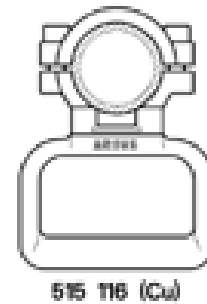
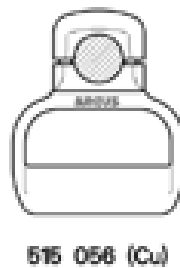
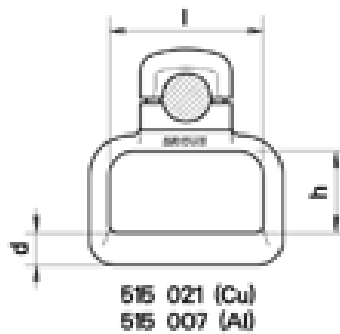


CONDUCTOR FIXED POINTS / CONSTRUCTION

strap and shell form / made of copper or aluminium

Advantages in the use of fixed points:

- Defined connections for earthing and short circuiting on conductor and earth installation
- The secure connection between fixed point and connection clamp guarantees safety in case of high dynamic and thermal loads during a short circuit.





CONDUCTOR FIXED POINTS

strap and shell form / made of copper or aluminium

Construction features / Type no.

Cond.fixed point type no. Material		for cond. ¹⁾ I or ● mm	Dimensions of fixed point in mm			for phase connection clamp type no.			for nominal voltage max. kV	Weight each appr. kgs Cu Al	
Cu	Al		d	l	h						
Strap-type fixed points for round conductors parallel and transverse to the conductor											
515021	515007	Ø10-30	20	95	50	507 005 ²⁾ 507 006 507 010 507 040 507 042 507 043 (fixed point 515 056 not suitable for 507 042 and 507 043)			220	1,80	0,65
515056	-	Ø10-30	30	90	35					2,20	-
515116	-	Ø60	20	95	50					1,75	-
-	515138	Ø60-95	20	95	50					-	1,40
-	515100	Ø100	20	95	50					-	1,10
-	515115	Ø120	20	95	50					-	1,20
Strap-type fixed points for round conductors transverse to the conductor											
515071	515073	Ø10-30	20	90	50	507 005 ²⁾ 507 006 507 010	150	1,50	0,45		
515093	515095	Ø30-50	20	90	40	507 040 507 042 507 043	220	270	0,70		
Strap-type fixed points for round conductors parallel to the conductor											
515072	515074	Ø10-30	20	90	50	507 005 ²⁾ 507 006 507 010	220	1,50	0,45		
515094	515096	Ø30-50	20	90	40	507 040 507 042 507 043		2,70	0,70		
Shell-type fixed points for round conductors											
515079		Ø20-28	35	95	-	507 006 507 010 507 040	220	-	0,35		
Strap-type fixed points for flat conductors parallel and transverse to the conductor											
515012	515 013	flach 12 ³⁾	20	95	50	507 003 507 004 507 005 ²⁾ 507 006 507 010 507 040 507 042 507 043	220	1,70	0,55		
Strap-type fixed points for flat conductors parallel and transverse to the conductor											
515022	515008	flach80x10	20	95	50	507 005 ²⁾ 507 006 507 010 507 040 507 042 507 043	220	2,30	0,75		
Strap-type fixed points for 2 flat conductors parallel and transverse to the conductor											
515034	-	max. 2 x 80 x 10	20	95	50	507 005 ²⁾ 507 006 507 010 507 040 507 042 507 043	150	1,70	-		
-	515123	Ø10-30	25	-400 ⁴⁾	-	507 006 507 010 507 040	220	-	1,50		

¹⁾ Please state the exact conductor-Ø in your order

²⁾ Phase connection clamp 507 005 only for use with copper fixed points

³⁾ Attached by drilling two 8.5 mm holes, 40 mm between centres

⁴⁾ Length of strap suitable for 2 phase connection clamps.

Material:

Cu: Straps made of copper and copper alloy (bare), bolts high-tensile copper alloy

Al: Straps made of high tensile aluminium alloy, bolts of stainless steel



CONDUCTOR CONNECTION CLAMPS

screwed clamps for flat conductors



Fig. 1: 507 009



Fig. 2: 507 037



Fig. 3: 507 077

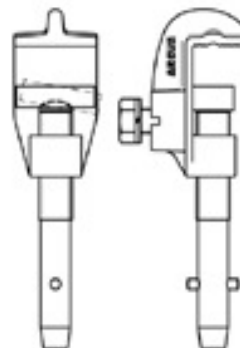


Fig. 4: 507 007

Construction features:

Pointed clamps 507 009, 507 037:

The clamping parts are closed by tightening the cone which is mounted on a threaded spindle. One clamping part has fine cross grooves, whilst the second one has a flat surface which is angled to correspond with the swinging action as the cone is tightening.

Type 507 037 has a stud in the serrated clamping part. The bus bar to be clamped should have a hole of appr. 6,5 mm to accomodate this stud.

These clamps are especially designed for use on bus bars, flat switching contacts and disconnecting switches.

Pointed clamps for contact blades type 507 077:

This clamp is designed for use in encapsulated switch-gear or on contacts with limited access space.

The compact construction is a specific feature of this clamp. It can be used in a bushing with dimensions 50 x 36 cm. Pointed clamps are suitable for vertical or horizontal bus bars (e.g. on isolators).

U-shaped clamp 507 007:

This type is mounted at right angles on flat conductors.

The contact surfaces in the strap are finely cross grooved.

The pressure piece pivots on the threaded spindle so as to adapt to possible surface irregularities without affecting the contact.

Type no.	Clamping range [mm]	Cable cross section max. [sqmm]	I_r / t_r [kA / s]	Connection bolt thread	Weight each appr. kgs
Pointed clamps					
507 009	flat up to 12	70	19,5 / 0,5	M 10	0,50
507 037	flat up to 6 with boring	95	26,5 / 0,5	M 10	0,50
507 077	Contact blade 5-15	120	33,5 / 0,5	M 10	0,90
U-shaped clamps					
507 007	flat up to 20	120	33,5 / 0,5	M 10	0,50

Clamping parts and bolts are made of high tensile copper alloy.

Application notes: In case of a short circuit dynamic forces are opposing the secure connection of the clamp to the conductor. For this reason ensure that the clamps are tightened properly.



EARTHING AND SHORT CIRCUITING DEVICES, EARTHING RODS

for electric railway contact wires

These devices are fully approved by the Deutsche Bahn / DB (German Railway System)

Electrical load values for complete devices (according to the DB):

$I_{sw} = 78 \text{ kA}$

$I_k = 35.6 \text{ kA}$

$t_k = 0.06 \text{ sec}$

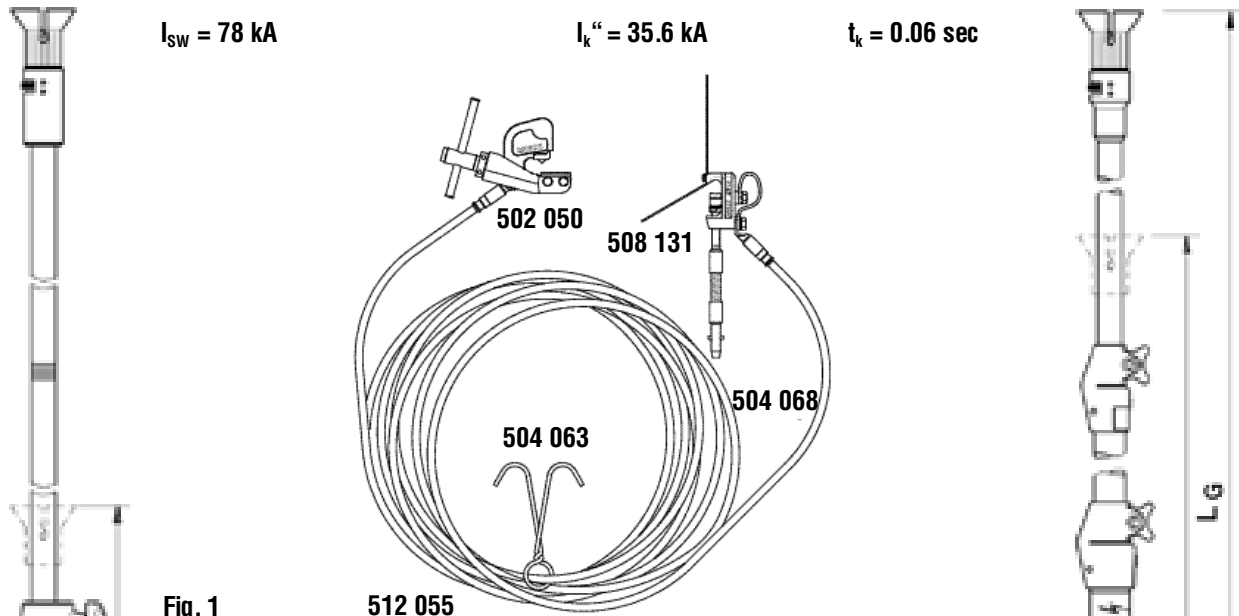


Fig. 1

512 055

Type no.		consisting of ¹⁾		Weight each appr. kgs
clearing track-profile	not clearing track-profile			
for local storage				
512 055	–	508 131 504 063	502 050 504 068	12,5
–	512 056	508 131	502 050 504 153	10,0
512 036	–	512 055	511 188	18,0
–	512 034	512 056	511 188	15,5
can be fitted on electrical track maintenance vans				
–	512 042	512 056	511 130	14,9

1) for parts please see page 53

Telescopic earthing rods in two sections
with securable locking head. Insulating tubes made of fibre glass reinforced polyester, inner tube square. Rod head, coupling and rod end cap are made of metal. The robust construction is designed to withstand occasional dropping onto the track without damage.

Total length (Lg): 5.0 m
Transport length (Lt): 2.9 m
Weight: appr. 5.5 kgs
Type no.: **511 188**

Telescopic earthing rod in three sections
with securable locking head, insulated tubes made of fibre glass reinforced polyester. Due to its reduced transport length this rod is specially suitable for transport on electrical trains.

Total length (Lg): 5.0 m
Transport length (Lt): 2.2 m
Weight: appr. 4.9 kgs
Type no.: **511 130**

511 188

511 130

Fig. 2

Fig. 3



EARTHING AND SHORT CIRCUITING DEVICES, FIXED POINTS EARTHING RODS

for feeder cables and contact wires of electric railways

These devices are fully approved by the Deutsche Bahn / DB (German Railway System)

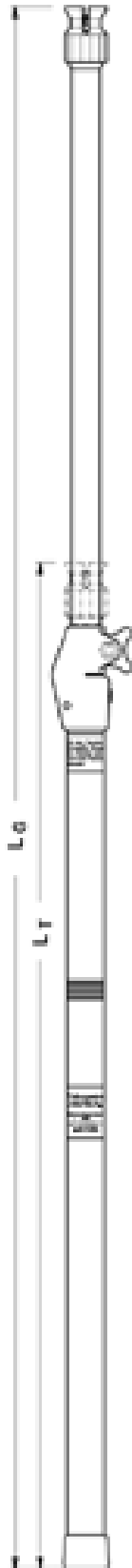


Fig. 1: 512 197

The earthing and short circuiting device consists of:

Phase connection clamp 507 086
with test strip, for conductors $\varnothing$ 6-35 mm.

Earthing and short circuiting cable 504 126
cross section 50 sqmm, length 4000 mm, made of highly flexible copper lead with transparent insulation cover.

Earth connection clamp 507 057 with handle
for ball point connectors $\varnothing$ 25 mm and flat conductors up to 20 mm.

Weight appr. 10.5 kgs
Type no. 512 197

Telescopic earthing rod in two sections
with safety bayonet head, insulated tube made of fibre glass reinforced epoxy resin.

Total length (Lg): 3.5 m
Transport length (Lt): 1.9 m

Weight: appr. 3.0 kgs
Type no.: 511 167

Fig. 4

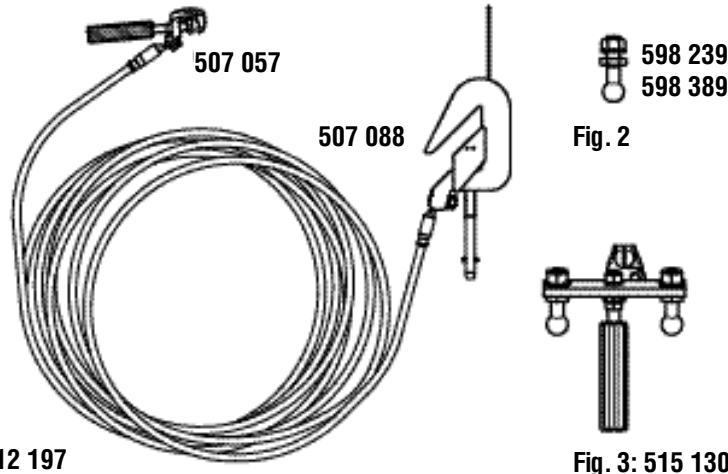


Fig. 2

Fig. 3: 515 130

Fixed points as required:

Ball $\varnothing$:	25 mm
Thread:	M16 x 47
Weight:	appr. 0.40 kgs
Type no.	598 239
Thread:	M16 x 27
Weight:	appr. 0.35 kgs
Type no.	598 389

Multiple earth connection consisting of:

Star point bar made of copper, with 2ball point connectors $\varnothing$ 25 mm fixed to an earth connection clamp for ball point connectors $\varnothing$ 25 mm.

The multiple earth connection may be used with two single-phase short circuiting devices.

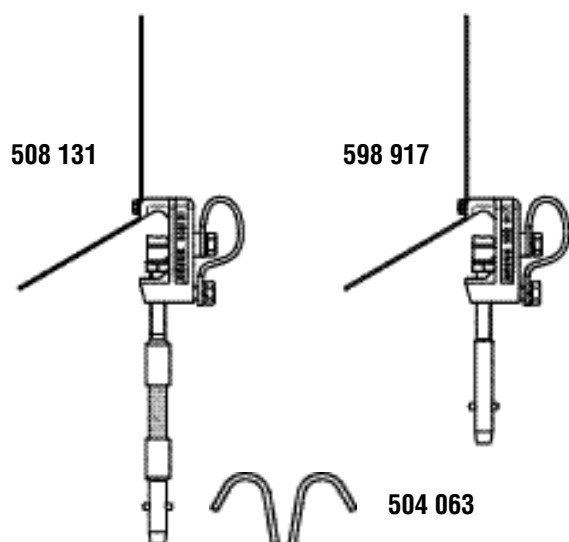
Weight: appr. 1.75 kgs
Type no.: 515 130



COMPONENTS FOR EARTHING AND SHORT CIRCUITING DEVICES

for contact wires of electric railways

These devices are fully approved by the Deutsche Bahn / DB (German Railway System)



Connection clamp for contact wires

with spring plates and direct cable connection to the clamp body and pressure plate.

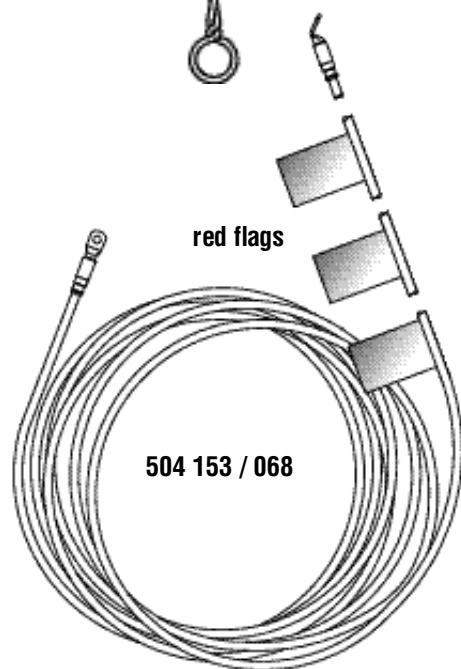
For grooved contact wires Ri 80-120 to DIN 43141 and round contact wires $\varnothing 10.6$ up to 13.2 mm.

Weight: appr. 1.25 kgs
Type no.: 508 131 with flexible bayonet spindle
 598 917 with rigid bayonet spindle

Suspension hook

for earthing and short circuiting cables to obtain clearance-free fixing.

Weight: appr. 0.2 kgs
Type no.: 504 063



Earthing and short circuiting cable

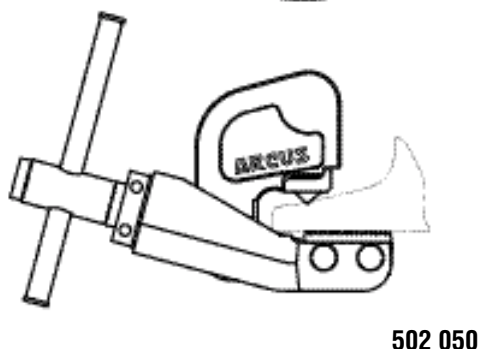
highly flexible multi-stranded copper lead 50 sqmm, length 8.5 m, with transparent and waterproof insulation cover, compression cable lug on both sides, with 3 red flags. Not for clearance-free earthing.

Weight: appr. 5.4 kgs
Type no.: 504 153

Earthing and short circuiting cable

as above, length 12 m.
 For clearance-free earthing.

Weight: appr. 7.6 kgs
Type no.: 504 068



Rail foot earthing clamp

with replaceable contact cutting piece for penetration of foreign matter.

For rail profiles S 49, S 54, S 64, UIC 60.

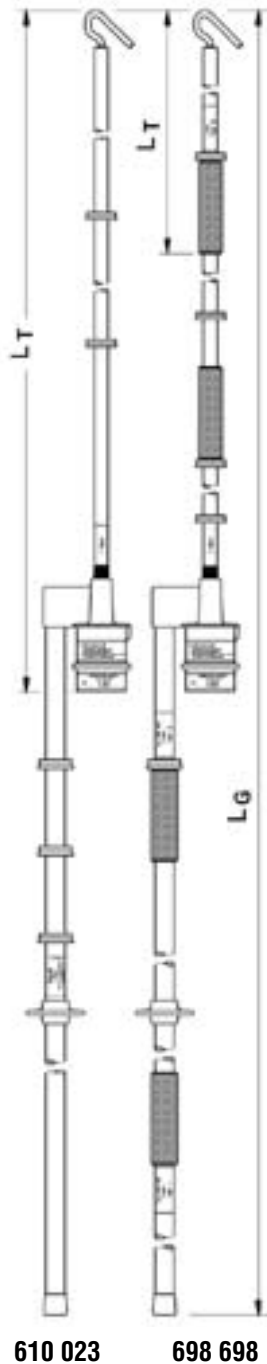
Weight: Appr. 3.4 kgs
Type no.: 502 050 with hand screw
Type no.: 502 059 with ratchet



HIGH VOLTAGE LIVE LINE TESTERS AND EARTHING ROD, MULTI-SECTIONAL

for contact wires of electric railways

These devices are fully approved by the Deutsche Bahn / DB (German Railway System)



Voltage tester ARCUSLIGHT

for 15 KV, 16 2/3 Hz, with optical indication, self-testing device, glasfibre-reinforced epoxy resin tubes with rain shields.

May be used in precipitation

Supplied in a tough woven plastic carrying bag, cold-resistant.

2-section type for contact and reeder wires

Total length (Lg): 4.6 m
Transport length (Lt): 2.4 m
Weight: appr. 3.1 kgs
Type no.: 610 023

5-section type with sealed screw-type couplings

The reduced transport length makes his device ideal for fire brigades and emergency services.

Total length (Lg): 4.6 m
Transport length (Lt): appr. 1 m
Weight: appr. 3.5 kgs
Type no.: 698 698

5-section telescopic earthing rod

with securable locking head, insulated fibre glass tubes, plug-in couplings with push-button locking. Due to its reduced transport length this rod is especially useful on board electric trains and emergency accident vehicles.

Supplied in a tough woven plastic carrying bag, cold-resistant.

Total length (Lg): 5.0 m
Transport length (Lt): appr. 1.05 m
Weight: appr. 5.0 kgs
Type no.: 511 189

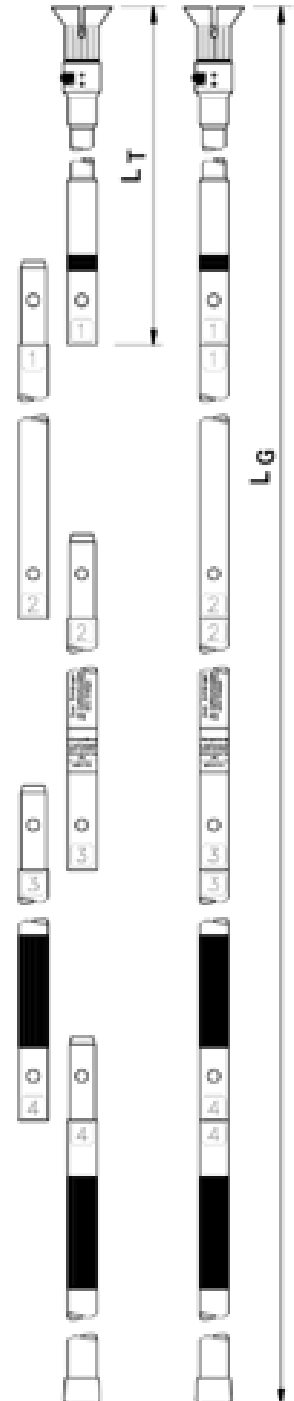


Fig. 1

Fig. 2: 511 189

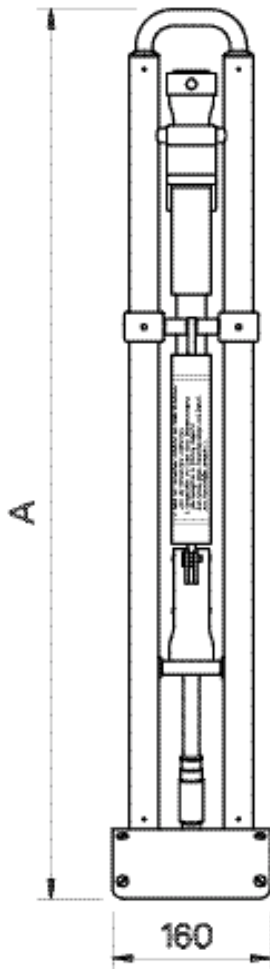


Fig. 1

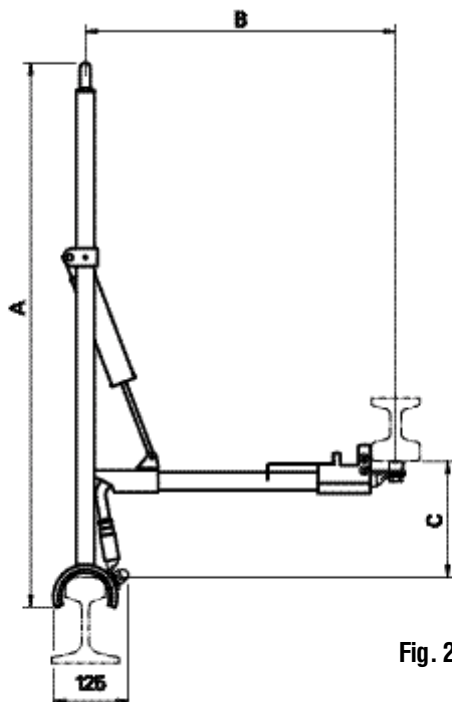


Fig. 2

This device is used for short circuiting tracks with a lateral contact rail.

It is attached to the running rail adjacent to the contact rail. The short-circuit is effected by swinging over the fully insulated handle. The fast-operating system may be used in an emergency to short circuit the live contact rail.

Short-circuit rating:

Up to 30 kA/ 0.025 s with 700 V d.c.

The compact construction of the earthing device allows it to be stored under the train driver's seat.

All electrical wearing parts are exchangeable.

References: Munich, Berlin, Hamburg, Vienna, London Docklands, Prague, Singapore and others.

Please state the distance A and B (between the rails), according to picture 2.

Storage dimensions:

appr. $\leq 1100 \times 160 \times 125$ mm

Weight: appr. 5.0 kgs

Type no. for standard construction: 515 105

Short circuit devices for other rail configurations on request.



DEVICES FOR THE DIVERSION OF INDUCTIVE CURRENTS

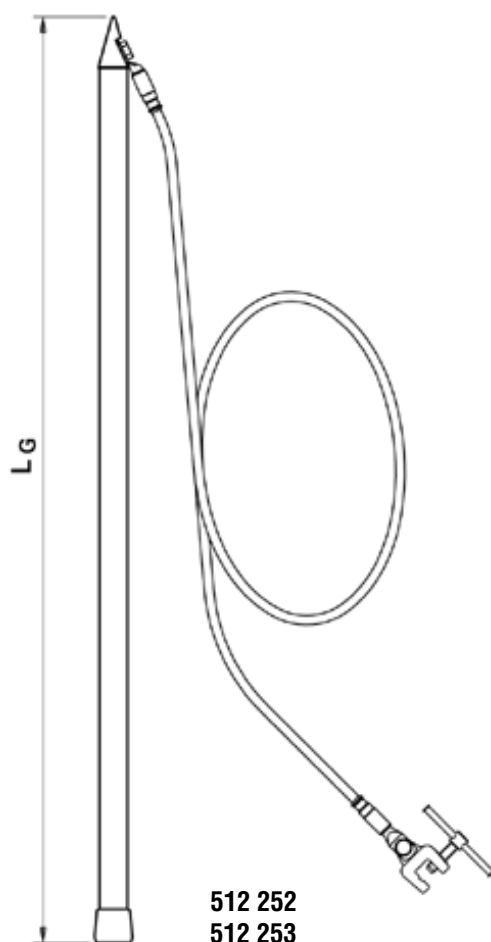


Fig. 1

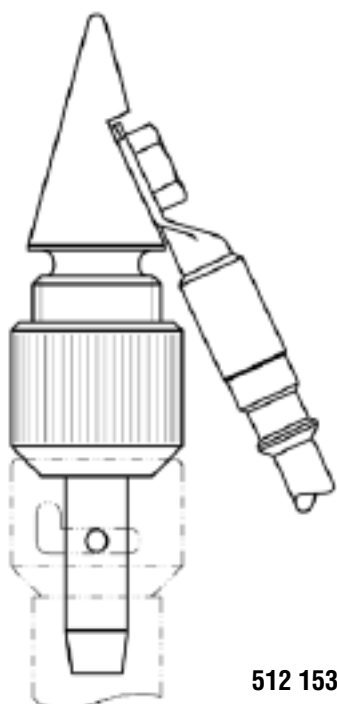


Fig. 2

These devices are designed to equalise for a short time differences in potentials.

For this purpose the earthed test tip is brought in contact with the part to be restored to earth potential.

The devices are firmly connected to the earthing rod:

Construction:

Earthing rod made of fibre glass reinforced epoxy resin tube, total length (L_g) = 1000 mm, firmly connected to test tip of aluminium.

Earth cable 25 sqmm, length 3000 mm, with earth connection clamp 502 016.

Weight: appr. 1.8 kgs

Type no.: 512 252

As above, but earthing rod with a total length of 1500 mm.

Weight: appr. 2.0 kgs

Type no.: 512 253

Device for mounting to existing earthing rods:

Construction:

Test tip with screw-on quick fastening device to earthing rods 510 194 - 510 210, earth cable 25 sqmm, length 3000 mm, with earth connection clamp 502 016.

Weight: appr. 1.2 kgs

Type no: 512 153

For more information please see:

Earthing rods	page 63
Earth cables	page 35
Earth connection clamps	page 42



JUMPER CONNECTION DEVICES

for equalising induction currents in cables and pipelines

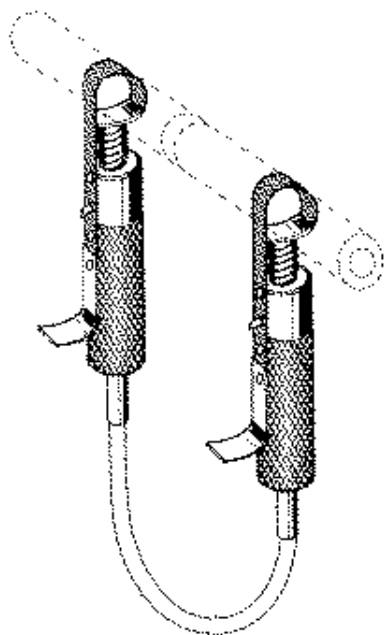


Fig. 1: 508 093, 508 094

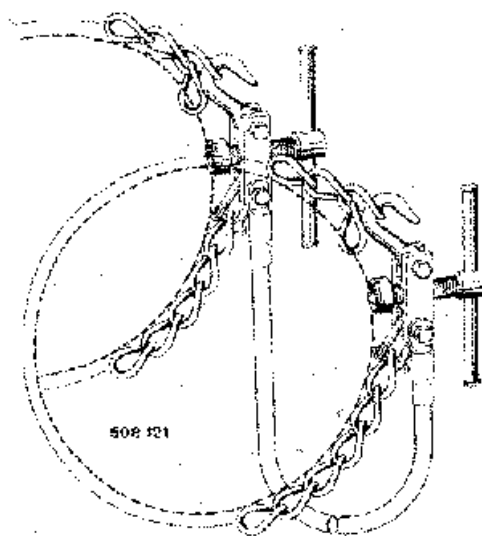


Fig. 2: 508 121

1.) Working on cable networks

Working on insulated metal sheathed cables which are influenced by adjacent strong a.c. current paths, or by earth-fault currents of high voltage lines with a star neutral earth point is highly dangerous.

According to DIN VDE 0105-100: 1997 - 10, para. 6.2.4.1.101, any insulated metal conductor under the electro-magnetic influence of an alternating current path, or a star neutral point of an h.v. network, must have a bridging electrical contact made of at least 16 sqmm before cutting.

Our devices types 508 093 and 508 094 are especially designed for this application and have been proven in practice to be highly effective.

Previous devices were either too heavy, caused deformations on the metal sheath of cables or worked loose during working. The ARCUS system fully overcomes these problems.

2.) Working on pipelines

Before the separation of electrically conductive house connection pipelines and pipelines in buildings, e.g. when exchanging fittings, meters, or in case of repair works, a provisional electrical bypass with 25 sqmm can be applied.

Jumper connection device type 508 121 is also suitable for coated pipes.

The clamps are connected by a highly flexible copper cable of 2500 mm length, with transparent insulation.

Type no.	Clamping range [mm]		Construction features	Weight per device
	OuterØ of the cable screen	for bare and insulated pipes		appr. kgs
508 093	13,5 – 90	-	Flexible tin plated conductor band, stainless steel pressure spring, plastic handles	1,0
508 094	90 – 220	-		1,10
508 121	-	60 – 250	Pressure plate with circular grooves of hardened burnished steel, hand screw, chain and threaded section	3,7



PLASTIC SAFETY HOOKS

for rescue of accident victims



Fig. 1

S-shaped hook for the rescue of persons from l.v. current circuits, working machines, etc., for example by: pulling on arms, legs, arm pits, neck or ankle, etc.

Material:

Polyethylene-HD, highly heat-stable, good chemical resistivity.

Technical Data:

Density:		0,950 g/cm ³
Creep resistance:		600 V
Breaking stretch:		300 %
Bending e-module:		800 N/sqmm
Pulling e-module	>=	600 N/sqmm
Bending stress:	>=	15 N/sqmm
Inflamability	appr.	350 °C

Range of temperatures:

Permanent use: -50 up to +70°C

1 kV safety hook (509 048) with special stabilisation against ultraviolet light suitable for outside use. Do not store under direct solar radiation.

Durability:

For safety reasons the safety hook should be exchanged after 10 years. The year of production is marked on the hook.

For low voltage up to 1 kV :

Length:	1000 mm
Bar diameter:	25 mm
Colour:	black
Type no.:	509 048

For high voltage up to 60 kV

Length:	1530 mm
Bar diameter:	35 mm
Colour:	ivory
Type no.:	509 049

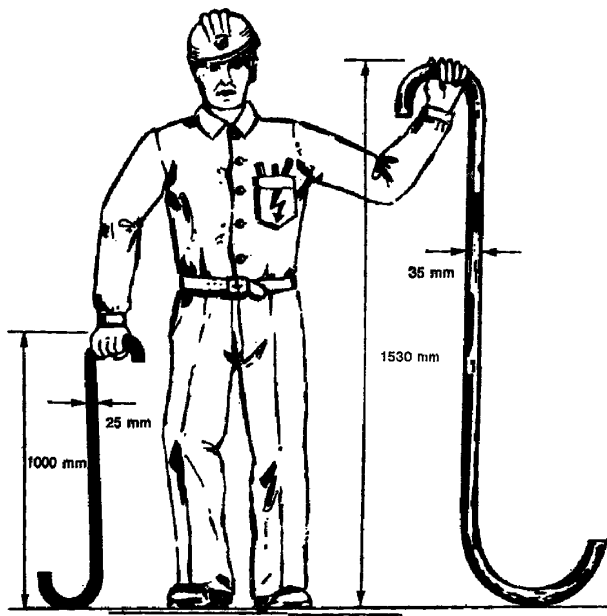


Fig. 2



ELECTRICAL SAFETY GLOVES

made of latex



Fig. 1

Type no.	Class	Size	Length appr.[mm]	Strength appr. [mm]
622 006	00	10	360	0,5

Application:

Insulated safety gloves are suitable for live working up to 500 V.

They conform to DIN EN 60903, VDE 0682 part 311 of October 1994.

Material:

Special natural latex with good properties against tearing and abrasion and very good cold flexibility.

Resistant against acid and ozone.

Shape and properties:

Anatomical shape with good flexibility and good touching sensitivity.

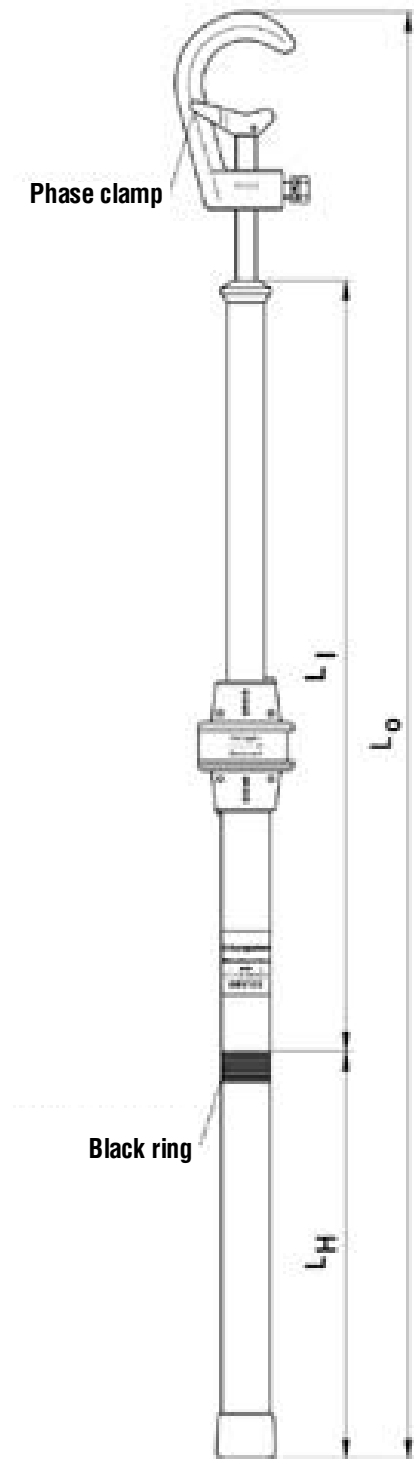
Long-term skin protection due to antibacterial treatment.

Earthing rods

Earthing rods are used for the approach and connection of phase clamps to dead conductors.

Earthing rods are divided by the "black ring" into the insulating section L_i and the handle section L_h .

The length of the insulating section is ≥ 500 mm and is independent of the nominal voltage of the switchgear in which the earthing rod is to be used.



The length L_0 of an earthing rod is mainly not determined by the insulating properties but by the condition to keep the operator at the necessary distance from live parts of the installation.

Conductor connection

If the total length L_0 required for earthing and short circuiting is inconvenient for transport and storage, the use of telescopic or multi-sectional types is recommended.

Also the weight of the earthing rod together with the earthing and short circuiting device to be directed safely to the line influences the bending strength and flexibility of the earthing rods made of fibre glass reinforced epoxy resin.

To EN 61230: 1996-11 they are divided into three categories:

Black ring

light (L)	bending strength ≥ 25 N,
normal (S)	bending strength ≥ 50 N,
reinforced (R)	bending strength ≥ 100 N.

This definition replaces the weight information on the type labels of the rods to the old standard.

In the chapter "earthing rods" in this brochure (from page 63 on) you will find a large number of long-term approved earthing rods which fulfill all present demands.

From now on the labels on the earthing rods will show the marking according to the new European Standard, as the example below:

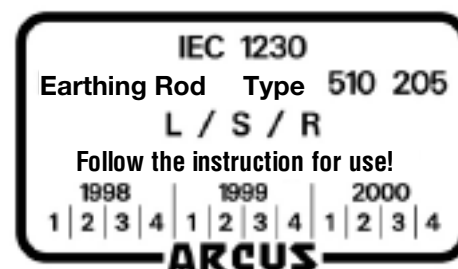


Fig. 2: Example of a label to IEC 1230

Fig. 1: Telescopic earthing rod

The working heads shown below are suitable for use with phase clamps, switching rod heads and other operating equipment with a spindle according to DIN 48 087.

A special feature of these heads is their fast and simple operation.

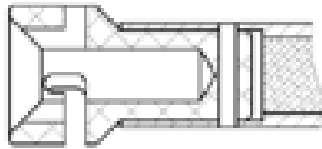


Fig. 1

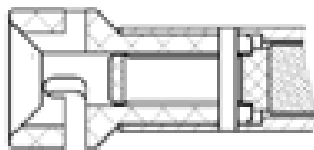


Fig. 2

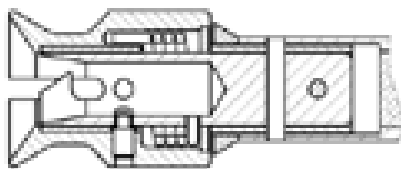


Fig. 3

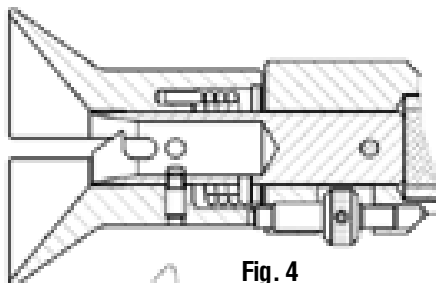


Fig. 4

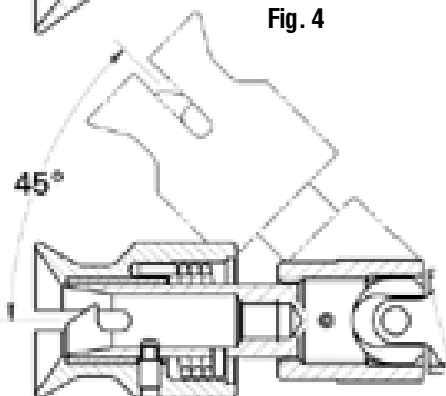


Fig. 5

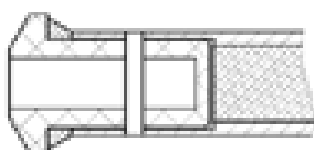


Fig. 6

Normal bayonet head (Fig. 1)

Protection with bayonet slot against accidental loosening.

Material: Impact resistant plastic material.

Spring bayonet head (Fig. 2)

Protection against accidental loosening in addition with a spring.

Material: Impact resistant plastic material
Elastomere spring

Safety rod head (Fig. 3) ¹⁾

A plastic head which can be turned around a steel bayonet equipped with a spring control device prevents accidental loosening or detachment of the phase clamp.

Material: Impact resistant plastic material steel parts galvanized

Safety bayonet head with locking function (Fig. 4) ¹⁾

The function is the same as with the safety bayonet head. In addition the head can be locked by a threaded nut. This robust head is intended for rough handling as with railways or mining.

Material: All parts metal
steel parts galvanized

Safety joint head (Fig. 5) ¹⁾

Construction as the safety bayonet head, but in addition with a steel joint and threaded ring to allow the head to swivel to all sides at an angle of 45°.

Material: Impact resistant plastic material
steel parts galvanized

Connection piece (Fig. 6)

For a non-detachable connection between insulated rod and phase clamp.

Material: Impact resistant plastic material

¹⁾ Due to the metal parts the safety bayonet heads may only be used with operating rods under certain conditions.

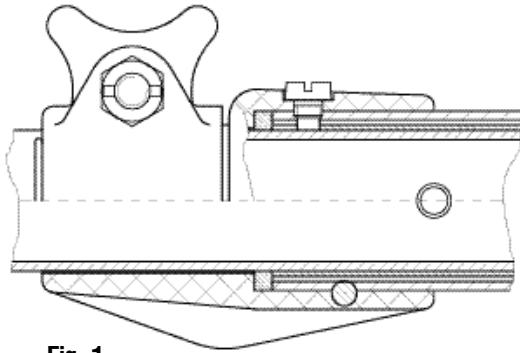


Fig. 1

Connection with slotted sleeve for telescopic rods (Fig. 1)

The inner rod is to be fully extended and is clamped into a slotted sleeve secured against torsion. The clamp screw is non-detachable.

Material: Sleeve and grip screw made of plastic material, bolted screw made of galvanized steel.

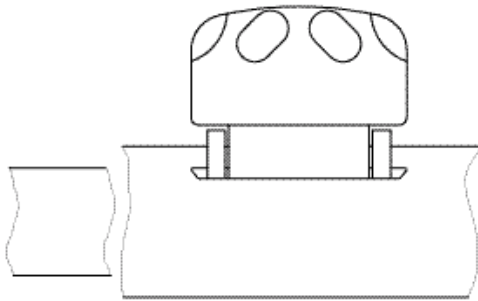


Fig. 2

Clamping connection for telescopic rod type 511 188 (Fig. 2)

The inner rod can be fully extended up to the stop position and secured against torsion and tensile forces with the tightening strap and pressure screw.

All parts are covered with shock resistant material.

This clamping connection is suitable for earthing rods for use under rough conditions (railway tracks, mining).

Material: Hand knob of aluminium, all other parts of galvanized steel.

Locking connection for telescopic rods (Fig. 3)

Once the locking ring is slackened, the inner rod can be telescoped between 0,4 and 0,5 mtrs, and then locked to ensure it can neither rotate nor extend. The locking function is assisted by a spring. This feature enables different operating lengths to be safely achieved.

Material:

Locking pin and spring stainless steel.
Joint parts made of impact-resistant plastic material.

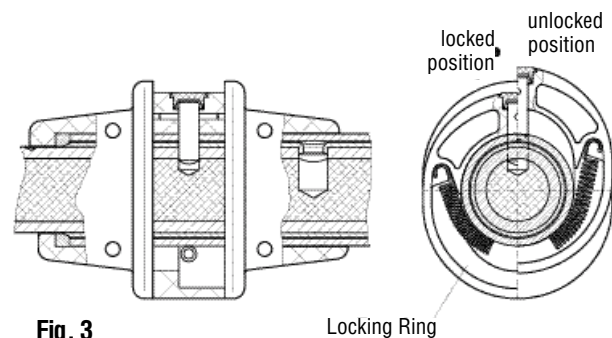


Fig. 3

Locking Ring

Plug-in connection for multi-section rods (Fig. 4)

To connect separate rods these are inserted and locked by means of the locking ring, to secure against torsion and tensile forces. Foamed tubes with rain shields and multi-sectional operating rods for use in precipitation can be manufactured if required (see page 69).

Material:

Locking pin and spring stainless steel, joint parts made of impact-resistant plastic material.

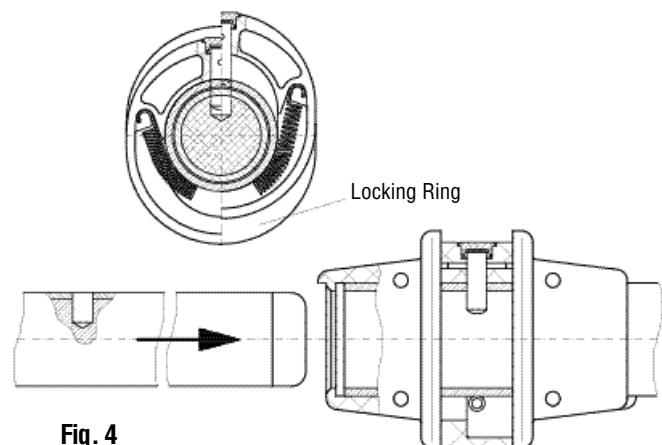


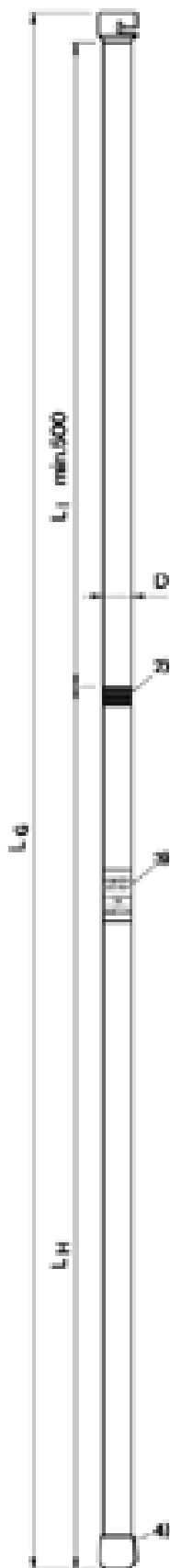
Fig. 4

Locking Ring



SINGLE SECTION EARTHING RODS

for nominal voltages above 1 kV



Coupling heads / construction:

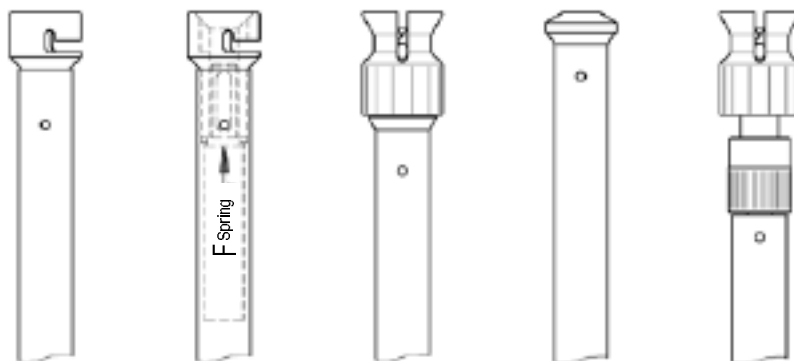


Fig. 2

Single section earthing rods								
Dimensions	L _G [mm]	1000	1500	1750	2000	2700	3500	4500
	L _H [mm]	440	940	1140	1440	2140	2940	3840
	D[mm]	30	30	30	30	40	40	40
Rod category	(VDE 0683 Part 100)	R	R	S	S	R	S	L
Weight ⁵⁾	[kgs / each]	0,8	1,0	0,9	1,1	2,0	2,5	3,1
Con- struc- tion	with coupling head	Type no.						
A	normal bayonet head	510 194	510 195	-	510 196	510 197	510 198	510 199
B	spring bayonet head	510 205	510 206	-	510 207	510 208	510 209	510 210
C	safety rod head	510 216	510 217	-	510 218	510 219	510 220	510 221
D	connection piece ¹⁾	510 238	510 239	-	510 240	510 241	510 242	510 243
F	safety joint head	510 244	510 245	510 246	-	-	-	-

- 1) Please state type of phase clamp (page 47, 48) in your order.
- 2) Upon request the rod can be supplied with a hand protection disk instead of the black ring.
- 3) Label made of PVC, colour yellow, with abrasion resistant printing.
- 4) Rod end made of non-slip rubber with holes against condensation water.
- 5) The stated weights refer to those rods with safety rod head.

Material: Rods made of fibre glass reinforced epoxy resin, colour yellow, rod heads impact-resistant plastic material.

For earthing rod details please see pages 60-62.

Fig. 1



TWO- AND THREE-SECTION TELESCOPIC EARTHING RODS

with slotted sleeves
for nominal voltages above 1 kV

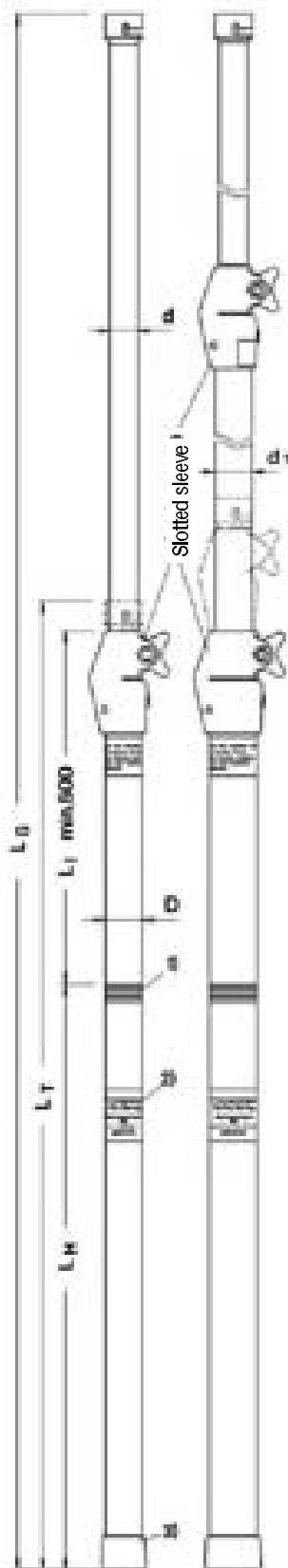


Fig. 1

Coupling heads / construction:

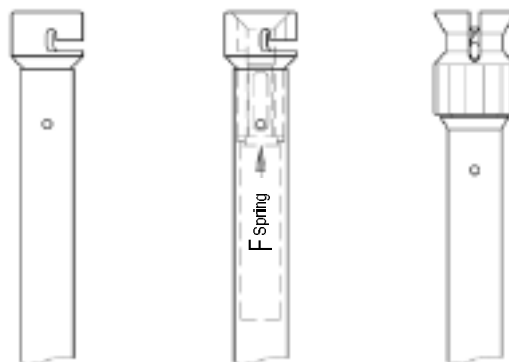


Fig. 2

Telescopic earthing rods with slotted sleeves						
		two-section type				
Dimensions	L _G [mm]	1500	2000	2700	3500	4500
	L _H [mm]	300	700	950	1350	1950
	L _T [mm]	900	1250	1500	1900	2500
	D/d [mm]	40/30	40/30	40/30	40/30	40/30
Rod category	(VDE 0683 Part 100)	R	R	S	S	L
Weight ⁴⁾	[kgs/each]	0,90	1,15	1,50	1,90	2,30
Con- struc- tion	with coupling head	Type no.				
		511 140	511 141	511 142	511 143	511 144
		511 145	511 146	511 147	511 148	511 149
		511 150	511 151	511 152	511 153	511 154
		three-section type				
Dimensions	L _G [mm]	3500	4500			
	L _H [mm]	750	1000			
	L _T [mm]	1400	1700			
	D/d ₁ /d [mm]	50/40/30	50/40/30			
Rod category	(VDE 0683 Part 100)	S	L			
Weight ⁴⁾	[kgs/each]	2,20	2,80			
Con- struc- tion	with coupling head	Type no.				
		511 155	511 156			
		511 157	511 158			
		511 159	511 160			

- 1) Upon request the rod can be supplied with a hand protection disk instead of the black ring.
- 2) Label made of PVC, colour yellow, with abrasion resistant printing.
- 3) Rod end made of non-slip rubber with holes against condensation water.
- 4) The stated weights refer to those rods with safety rod head.

Material: Rods made of fibre glass reinforced epoxy resin, colour yellow, rod heads impact-resistant plastic material.

For earthing rod details please see pages 60 - 62.



TWO- AND THREE-SECTION TELESCOPIC EARTHING RODS

with locking connection
for nominal voltages above 1 kV

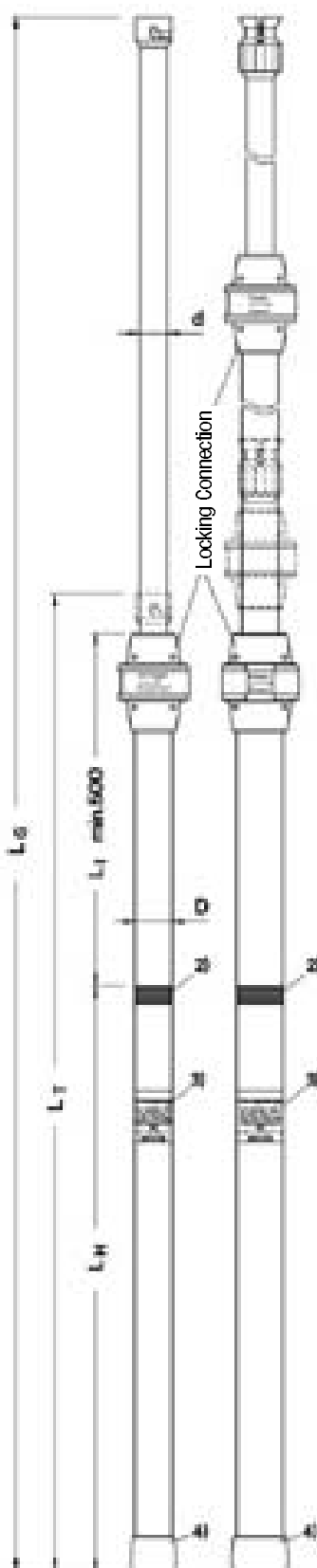


Fig. 1

Coupling heads / construction:

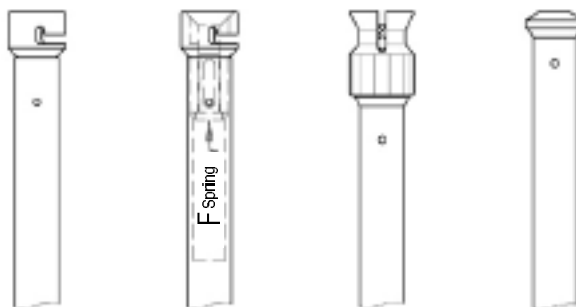


Fig. 2

Telescopic earthing rods with slotted sleeves								
		two-section type						
Dimensions	L _G [mm]	1800	2100	2700	3500	4500		
	L _H [mm]	400	450	750	1150	1650		
	L _T [mm]	1025	1175	1475	1875	2375		
	D/d [mm]	40/30	40/30	40/30	40/30	40/30		
Rod category	(VDE 0683 Part 100)	R	R	S	S	L		
Weight ⁴⁾	[kgs/each]	0,90	1,20	1,50	1,90	2,30		
Con- struc- tion	with coupling head							
		Type no.						
		A	Normal bayonet head	511 196	511 197	511 198	511 199	511 200
		B	Spring bayonet head	511 201	511 202	511 203	511 204	511 205
		C	Safety rod head	511 206	511 207	511 208	511 209	511 210
D	Connection piece	511 211	511 212	511 213	511 214	511 215		
		three-section type						
Dimensions	L _G [mm]	3500	4500					
	L _H [mm]	540	870					
	L _T [mm]	1345	1675					
	D/d ₁ /d [mm]	50/40/30	50/40/30					
Rod category	(VDE 0683 Part 100)	S	L					
Weight ⁴⁾	[kgs/each]	2,20	2,80					
Con- struc- tion	with coupling head							
		Type no.						
		A	Normal bayonet head	511 216	511 217			
		B	Spring bayonet head	511 218	511 219			
		C	Safety rod head	511 220	511 221			
D	Connection piece ¹⁾	511 222	511 223					

1) Please state type of phase clamp (page 47, 48) in your order.

2) Upon request the rod can be supplied with a hand protection disk instead of the black ring.

3) Label made of PVC, colour yellow, with abrasion resistant printing.

4) Rod end made of non-slip rubber with holes against condensation water.

5) The stated weights refer to those rods with safety rod head.

Material: Rods made of fibre glass reinforced epoxy resin, colour yellow, rod heads impact-resistant plastic material.

For earthing rod details please see pages 60 - 62.



MULTI-SECTION EARTHING RODS, PLUG-IN TYPE

for nominal voltages above 1 kV

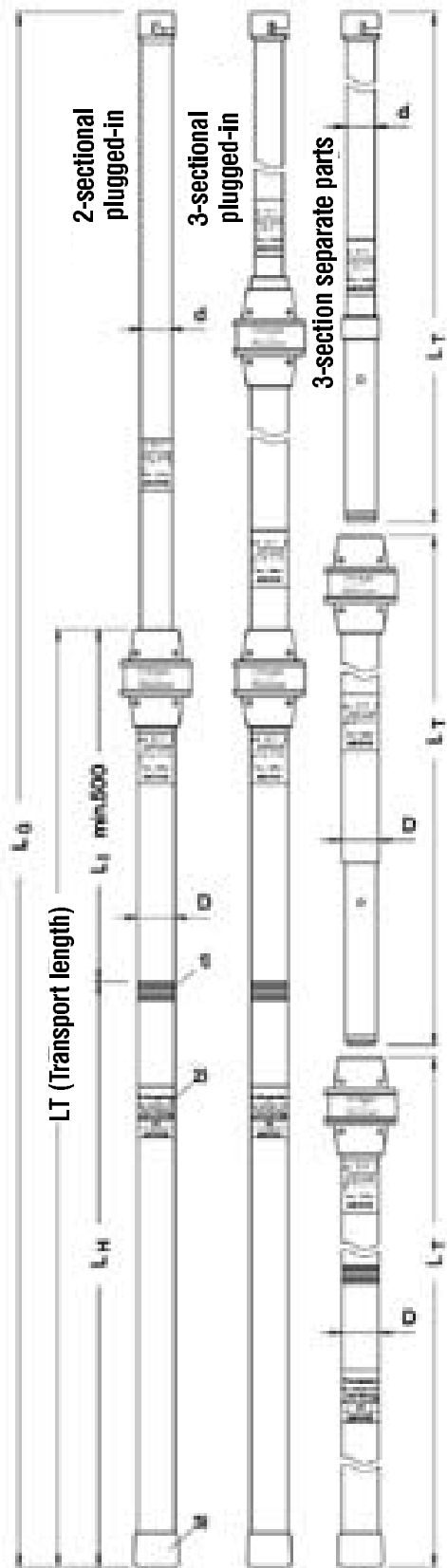


Fig. 1

Coupling heads / construction:

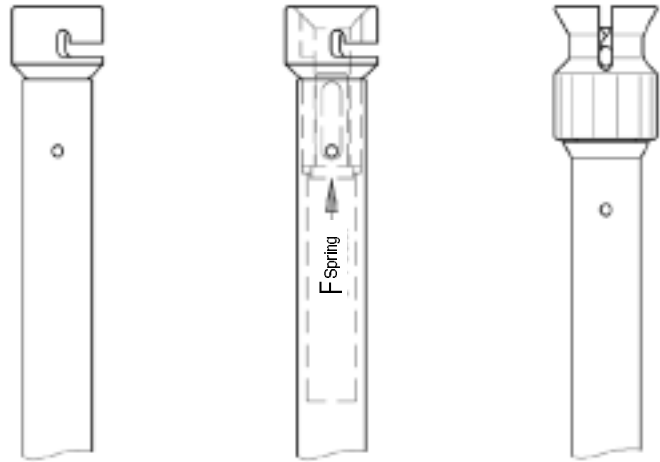


Fig. 2

Multi-section earthing rods, plug-in type			
Construction		2-sect.	3-sect.
Dimensions	L _G [mm]	3500	4500
	L _H [mm]	1200	985
	L _T [mm]	1860	1675
	D/d [mm]	40/30	40/40/30
Rod category (VDE 0683 Part 100)		S	L
Weight ⁴⁾ [kgs/each]		3,00	3,60
Con- struc- tion	with coupling head	Type no.	
A	Normal bayonet head	511 224	511 227
B	Spring bayonet head	511 225	511 228
C	Safety rod head	511 226	511 229

- 1) Upon request the rod can be supplied with a hand protection disk instead of the black ring.
- 2) Label made of PVC, colour yellow, with abrasion resistant printing.
- 3) Rod end made of non-slip rubber with holes against condensation water.
- 4) The stated weights refer to those rods with safety rod head.

Material: Rods made of fibre glass reinforced epoxy resin, colour yellow, rod heads impact-resistant plastic material.

For earthing rod details please see pages 60 - 62.



Operating rods

Operating rods are devices for manual use for testing and operating live parts.
Construction of rods is as follows:



Fig. 1

- | | |
|--------------------------------------|---|
| 1 Operating head | 7 Rod end cap |
| 2 "Red ring" | L_V Length of the extension section |
| 3 Insulating section (length L_I) | L_0 Length of the top section |
| 4 Label with type indication | L_G Total length of the operating rod |
| 5 Hand protection disk | L_I Length of the insulating section |
| 6 Length of handle (L_H) | |

Between the hand protection disk and the "Red ring" the insulating section (L_I) is located which gives the operator the protective distance and sufficient length of insulation for safe handling. The minimum length of the insulating section is between 500 and 3200 mm and depends on the nominal voltage for which the operating rod is marked on the label. Discharge currents must not exceed 0.2 mA in dry conditions and 0.5 mA under precipitation.

The top section (L_0) is the rod section between the insulating section and upper end of the operating head.

The extension section (L_V) is located between the insulating section and the operating element. It enables the operator to reach distant parts of the installation. In this case it is permitted to reach with the operating head along live installation parts.

Operating rods are manufactured in 2 categories:

- 1.) For indoor and outdoor use but not with precipitation.
Label is marked: "Do not use with precipitation !".
- 2.) For use indoors and outdoors with any kind of weather.
Label is marked: "May be used in precipitation".

VDE standards:

DIN VDE 0681 part 1: 1986-10

Operating, testing and safe-guarding devices for work on electrically energised systems with rated voltages exceeding 1 kV
- Part 1: General requirements for the part 2 to 4

DIN 57681 part 2/ VDE 0681 part 2: 1977-03

VDE-specification for operating, testing and safe-guarding devices used when carrying out live-line-work on equipment with rated voltages exceeding 1 kV
- Part 2: Operating rods

DIN 57681 part 3/ VDE 0681 part 3: 1977-03

- Part 3: Fuse tongs

DIN VDE 0681 part 4: 1986-10

Operating, testing and safe-guarding devices for work on electrically energised systems with rated voltages exceeding 1 kV
- Part 4: AC voltage detectors

The operating rods shown on the following pages are according to part 1 to 3 of the afore mentioned standards.
High voltage live line testers to VDE 0682 part 411 are described in a separate brochure.





SINGLE- AND MULTI-SECTION OPERATING RODS, PLUG-IN TYPE

for nominal voltages above 1 kV
“Can also be used with precipitation“

Construction and material:

Operating rods comply with DIN VDE 0681 part 1 / 10.86 and are equipped with a normal bayonet head as described on page 61. The rods are manufactured from fibre glass reinforced and smoothened epoxy resin tubes. The surface is protected by a yellow UV-resistant varnish.

The inner tube is foamed with dense pores.

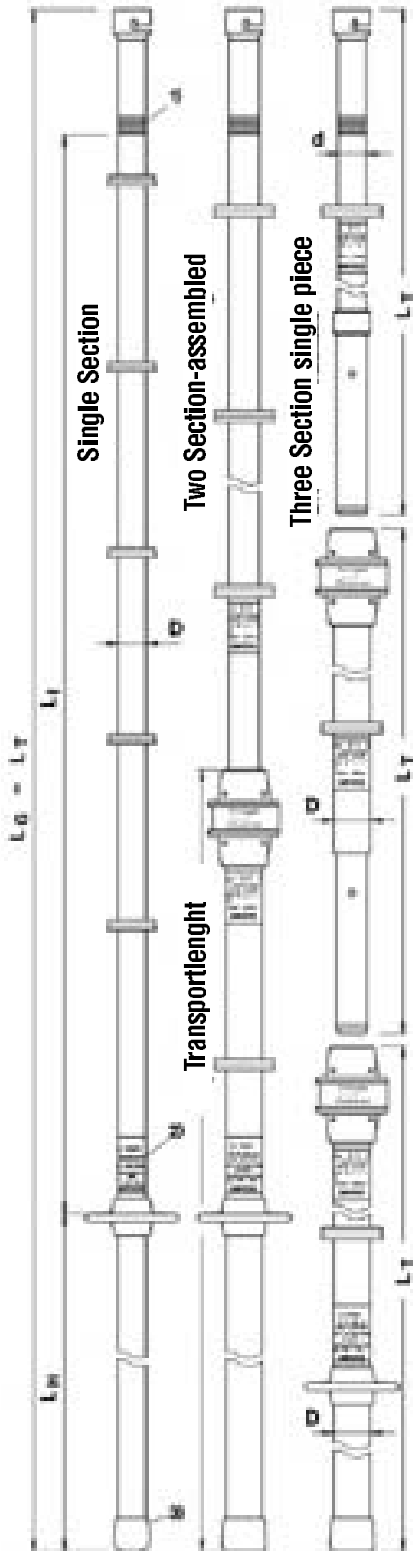
The hand protection disk is made of black rubber material.

The rod end is sealed with a non-slip rubber cap.

Labels are made of PVC-material, colour yellow, with abrasion resistant printing.

The rain insulators are made of impact-resistant plastic material, colour blue, and are glued to the tube unmovably.

For further details about operating rods please see pages 61, 62 and 67.



Operating rods						
Construction	one-sectional		two-section plugged-in type		three-section plugged-in type	
Nominal voltage [kV]	up to 30	up to 60	up to 110	up to 110	up to 150 ⁴⁾	up to 220 ⁴⁾
L _G [mm]	1800	2300	2800	2700	3500	4100
L _H [mm]	500	600	700	700	800	980
L _T [mm]		-	-	1455	1855	1500
L _I [mm]	1200	1600	2000	1900	2600	3000
D/D/d [mm]	30	30	30	40/30	40/30	40/40/30
Weight [kg/each]	2,0	2,4	2,8	3,0	3,5	4,0
Type-no.	510 250	510 251	510 252	510 288	510 289	510 290

1) “Red Ring“

2) Label

3) Rod end cap

4) Only for networks with effectively earthed star point.



SWITCHING RODS

for nominal voltages 10 kV to 110 kV

“Must not be used in precipitation“

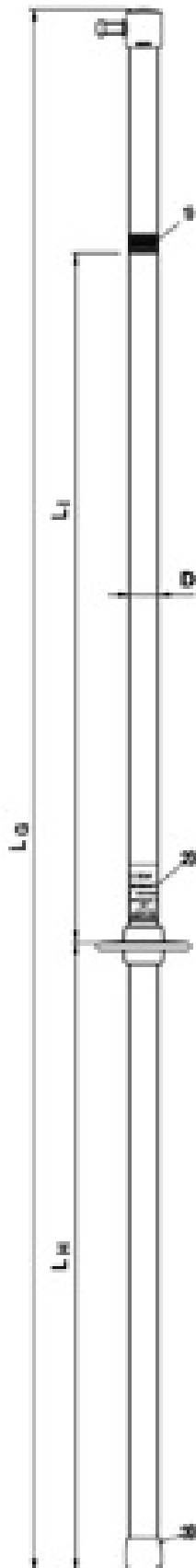


Fig. 1

Construction and material:

Switching rods comply with DIN VDE 0681 part 2 / 3.77.

Operating bolt and switching rod heads are made of high-quality plastic material.

The rods are manufactured from fibre glass reinforced and smoothened epoxy resin tubes. The surface is protected by a yellow UV-resistant varnish.

The hand protection disk is made of black rubber material.

The rod end is sealed with a non-slip rubber cap.

Labels are made of PVC-material, colour yellow, with special printing.

Switching rods							
Nominal voltage [kV]	up to 30	up to 30	up to 30	up to 30	up to 30	up to 30	up to 30
L _G [mm]	1000	1500	2000	2500	3000	3500	4000
L _H [mm]	350	450	550	700	850	900	950
L _I [mm]	525	525	525	525	525	525	525
D [mm]	30	30	30	30	30	30	40
Weight [kg/each]	0,60	0,70	0,90	1,10	1,30	1,50	1,90
Type no.	 510 227	 510 264	 510 265	 510 266	 510 267	 510 268	 510 269

Switching rods		
Nominal voltage [kV]	up to 60	up to 110
L _G [mm]	1500	2000
L _H [mm]	450	550
L _I [mm]	900	1300
D [mm]	30	30
Weight [kg/each]	0,70	0,90
Type no.	510 228	510 229

- 1) “Red Ring“
- 2) Label
- 3) Rod end cap

For further details about switching rods and operating rods please see page 67.

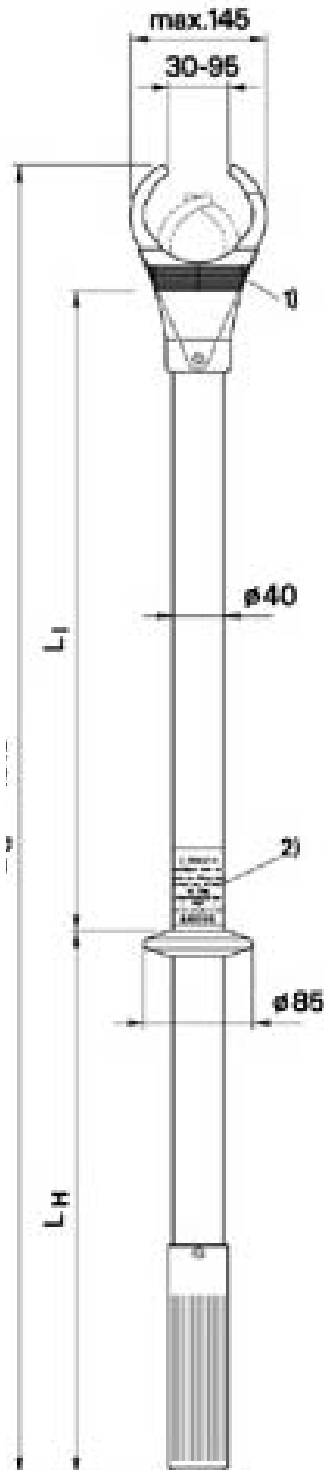
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FUSE TONGS

for nominal voltages 10 kV to 30 kV
“not to be used with precipitation“

The fuse tong is used to grip an HRC-fuse from the front. By rotating the handle the HRC-fuse is held tightly by the clamping part. Little space is required by the fuse tong on each side. It is highly suitable for use in switching stations where space is limited.



Type no.	UN [kV]	LH [mm]	LI [mm]	Safety standard
514 007	10 - 20	425	500	GS
514 008	10 - 30	400	525	GS

Clamping range: 30 - 95 mm
Weight each: appr. 2 kgs

Material: Clamping head made of fibre glass reinforced plastic material, colour black.
Insulating tube fibre glass reinforced polyester, colour yellow.
Hand protection disk made of hardened rubber, colour black.
Label made of plastic material, with abrasion resistant printing, colour yellow.

The -test signs on this page were granted by the Technical Supervision Association (TUV) Bavaria.

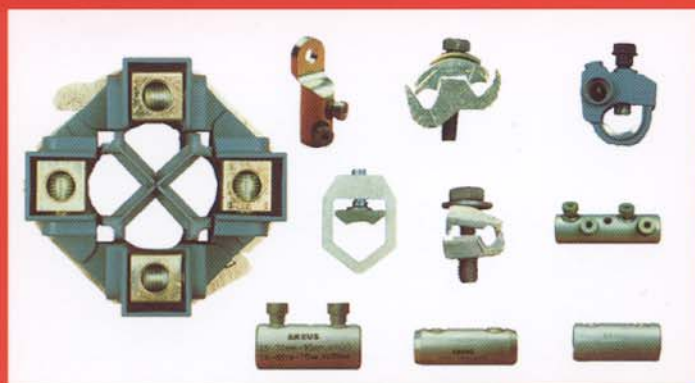
1) Red Ring

2) Label

Fig. 1

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Production programme



Cable Connection Technique

- Cable branching and ring connectors
- Cable connectors
- Connection terminals
- Transformer connection terminals
- Installation accessories

Overhead Line Clamps

- Tap-off and dead end clamps
- Earth wire and strip clamps
- Surge arresters
- Accessories



Compression Programme

- Compression cable lugs Al and Cu
- Compression links Al and Cu
- Compression material Al and Cu
- Compression tools

Safety Equipment

- High voltage live line testers 3-400 kV
- Earthing and short circuiting devices for low, medium and high voltage
- Earthing and switching rods
- Earth and phase fixed points
- Insulated tools



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